# 2023 Manufacturing Turnover Survey 

## Prepared for:



Greater Ohio Workforce Board Inc.


## Table of Contents

|  | Page |
| :--- | :---: |
| EXECUTIVE Summary | $\mathbf{2}$ |
|  |  |
| SURVEY ReSults | $\mathbf{6}$ |
| FIRST IMPRESSIONS OF MANUFACTURING INDUSTRY | 6 |
| WorkPLACE CuLTURE | 15 |
| BARRIERS AND CHALLENGES TO HIRE | 31 |
| RETURN TO INDUSTRY | 38 |
|  | $\mathbf{3 4}$ |
| EMPLOYMENT BACKGROUND | $\mathbf{4 6}$ |
| RESPONDENT DEMOGRAPHICS | $\mathbf{5 1}$ |
| RESEARCH METHODOLOGY | $\mathbf{5 2}$ |
| SURVEY INSTRUMENT |  |

## Executive Summary

## First Impressions of Manufacturing Industry

$\checkmark$ A majority of respondents, $68.4 \%$, felt that manufacturing was the most important industry in terms of creating a strong economy and generating new jobs.
$\checkmark$ Respondents were given a list of 14 statements and were asked to rate their level of agreement with each. The two statements with the highest level of agreement were "future manufacturing jobs will require a higher level of technical expertise and skills" (92.4\%) and "future manufacturing jobs will be more innovative and require more problem-solving efforts" (91.1\%)
$\checkmark$ Respondents disagreeing with the statement "I would encourage my children or other younger adults to pursue a manufacturing career" were asked to indicate why they would not encourage children to pursue a manufacturing career. Of the $42.4 \%$ of respondents asked this question, a majority, $89.8 \%$, indicated they are worried about job stability and security and that it doesn't pay enough.

| Summary Table: First Impressions of Manufacturing Industry |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  | \% | Valid <br> Responses |
| Most Important Industry for Strong Economy/New Jobs (\% most important, first choice) | Manufacturing | 68.4\% | 225 |
|  | Health care | 13.3\% |  |
|  | Financial services | 8.9\% |  |
|  | Technology | 4.9\% |  |
|  | Retail | 3.1\% |  |
|  | Energy | 0.9\% |  |
|  | Communications | 0.4\% |  |
| Agreement with Statements (\% agree) | Future mfg. jobs will require a higher level of tech expertise | 92.4\% | 225 |
|  | Future mfg. jobs will be more innovative | 91.1\% | 225 |
|  | Future manufacturing jobs will require less manual labor | 81.3\% | 225 |
|  | Developing a strong mfg. base should be a national priority | 79.9\% | 224 |
|  | The US should further invest in the manufacturing industry | 77.7\% | 224 |
|  | The industry provides careers that are interesting/rewarding | 75.6\% | 225 |
|  | Jobs in the industry are clean and safe | 73.7\% | 224 |
|  | There are a lot of job opportunities in the industry | 70.7\% | 225 |
|  | Jobs in the industry are increasingly available and accessible | 68.0\% | 225 |
|  | Manufacturing jobs are stable and provide job security | 65.8\% | 225 |
|  | Manufacturing jobs pay more than jobs in other industries | 65.6\% | 224 |
|  | My school system provides exposure to skills required for mfg. | 64.0\% | 225 |
|  | Would encourage my children/others to pursue a mfg. career | 57.6\% | 224 |
|  | My school system encourages pursue careers in mfg. | 57.4\% | 223 |
| Reason for Not Encouraging Children | Worried about job stability and security | 89.8\% | 49 |
|  | Doesn't pay enough | 89.8\% |  |
|  | Not a strong career path | 51.0\% |  |
|  | Perception of the industry | 24.5\% |  |
|  | Other | 0.0\% |  |

## Workplace Culture

$\checkmark$ Most respondents, $83.6 \%$, felt that a good wage was very important in thinking about the ways they earn money both now and in the future. Other items with more than half of respondents indicating it was very important included work that is interesting and rewarding (60.4\%), flexible hours (55.6\%), and opportunities for career advancement (50.4\%).
$\checkmark$ The two statements with the highest level of agreement regarding workplace culture were "I had a very clear idea of what was expected of me" (83.6\%) and "I had a best friend at work" (81.7\%).

Summary Table: Workplace Culture
Valid Responses

| Importance for Ways to Earn Money (\% very important) |  |  | Responses |
| :---: | :---: | :---: | :---: |
|  | A good wage | 83.6\% | 225 |
|  | Work that is interesting and rewarding | 60.4\% | 225 |
|  | Flexible hours | 55.6\% | 225 |
|  | Opportunities for career advancement | 50.4\% | 224 |
|  | Meaningful work | 48.9\% | 225 |
|  | Paid time off | 47.1\% | 225 |
|  | Medical and dental benefits | 45.8\% | 225 |
|  | Work that is physically demanding | 42.6\% | 223 |
|  | Jobs in the industry are relatively stable/secure | 41.8\% | 225 |
|  | Accessible, affordable childcare | 40.9\% | 225 |
|  | Work that is mentally challenging | 39.6\% | 225 |
|  | High demand for employees in the industry | 37.1\% | 224 |
|  | Retirement plan | 35.6\% | 225 |
|  | Variety in daily activities | 33.8\% | 225 |
| Agreement with Statements (\% agree) | I had a clear idea of what was expected of me | 83.6\% | 225 |
|  | I had a best friend at work | 81.7\% | 224 |
|  | My opinion counted at work | 78.7\% | 225 |
|  | The people I worked with were respectful to one another | 77.7\% | 224 |
|  | I had the tools and resources I needed to perform my job | 77.2\% | 224 |
|  | My employer provided a safe work environment | 75.6\% | 225 |
|  | My supervisor, or someone, cared about me as a person | 74.6\% | 224 |
|  | I felt valued by my employer | 71.6\% | 225 |
|  | The job was what I expected it to be | 70.7\% | 225 |
|  | Employees were appreciated for a job well done | 70.1\% | 224 |
|  | Work environment was supportive of different opinions/styles | 69.8\% | 225 |
|  | I feel I got paid appropriately for the job I did | 66.7\% | 225 |
|  | The organization I worked for treated me fairly | 66.5\% | 224 |
|  | There was a strong culture of teamwork and collaboration | 66.5\% | 224 |
|  | I made enough money to meet my needs | 64.9\% | 225 |
|  | Employees were allowed to be themselves at work w/o fear | 64.9\% | 225 |
|  | Everyone had access to equal employment opportunities | 63.4\% | 224 |
|  | I would recommend my previous employer to others | 56.4\% | 225 |
|  | During my workday, I typically felt stressed or burnt out | 42.2\% | 223 |
|  | Demands of job interfered w/ ability to fulfill responsibilities | 26.7\% | 225 |

## Barriers and Challenges to Hire

$\checkmark$ When asked how difficult it has been to find or keep employment in the manufacturing industry, nearly three-quarters, $72.0 \%$, reported it not at all difficult. The reasons given by the $9.8 \%$ reporting it as very difficult included unsupportive management (30.6\%), demand for tech-related skills (21.0\%), and limited opportunities (16.1\%).
$\checkmark$ Barriers listed most frequently to apply for, find, or keep employment in the manufacturing industry, indicated by more than half, included criminal record (88.4\%), health issues (84.0\%), disabilities (55.1\%), lack of training (52.4\%), and difficulties using technology and computers (52.4\%).
$\checkmark$ Of the six challenges presented for manufacturing companies in hiring employees, the items with the highest number of respondents reporting as an extreme challenge included pay too low (19.6\%), too many hours (15.6\%), and competitive offers from different employers (15.1\%).

|  |  | \% | Valid Responses |
| :---: | :---: | :---: | :---: |
| Difficulty Finding or Keeping Employment in Mfg. | Very difficult | 9.8\% | 225 |
|  | Somewhat difficult | 18.2\% |  |
|  | Not at all difficult | 72.0\% |  |
| Reasons for Difficulty (open end - top 3) | Unsupportive management | 30.6\% | 62 |
|  | Demand for tech-related skills | 21.0\% |  |
|  | Limited opportunities | 16.1\% |  |
| Perceived Barriers to <br> Finding or Keeping <br> Employment in <br> Manufacturing | Criminal record | 88.4\% | 225 |
|  | Health issues | 84.0\% |  |
|  | Disabilities | 55.1\% |  |
|  | Lack of training | 52.4\% |  |
|  | Difficulties using technology and computers | 52.4\% |  |
|  | Lack of work experience | 37.3\% |  |
|  | Gaps in employment | 23.6\% |  |
|  | Discrimination due to race or ethnicity | 20.4\% |  |
|  | Pay too low to support family | 18.7\% |  |
|  | Job applications are too complex | 15.6\% |  |
|  | Discrimination due to gender / sexual orientation | 14.7\% |  |
|  | Drug testing requirement | 14.2\% |  |
|  | Trouble searching or applying for jobs online | 12.9\% |  |
|  | Childcare issues | 12.4\% |  |
|  | Caregiving responsibilities | 11.6\% |  |
|  | No high school diploma or GED | 8.9\% |  |
|  | Job availability | 8.0\% |  |
|  | Transportation issues | 2.2\% |  |
|  | Other | 0.0\% |  |
| Challenges for Mfg. Companies to Hire (\% extreme challenge) | Pay too low | 19.6\% | 225 |
|  | Too many hours | 15.6\% | 224 |
|  | Competitive offers from different employers | 15.1\% | 225 |
|  | Few opportunities for advancement | 9.4\% | 224 |
|  | No training available | 8.1\% | 223 |
|  | Demands of job interferes with home life | 7.6\% | 224 |
| Types of Training/Support Would be helpful (open end - top 3) | Machinery and equipment | 23.2\% | 224 |
|  | Safety | 17.4\% |  |
|  | New technology | 16.5\% |  |

## Return to Industry

$\checkmark$ The top responses why respondents left their last job in the manufacturing industry included limited chance of advancement (27.6\%), work environment (27.1\%), and low compensation (17.3\%).
$\checkmark$ Those who have left the manufacturing industry were asked the likelihood of returning to the industry if the right opportunity presented itself. While none indicated they were very likely, more than one quarter, $28.6 \%$, reported somewhat likely to return.
$\checkmark$ When asked what would motivate a return to the manufacturing industry, nearly half, 49.0\%, reported they were not interested in returning. Nearly one-fifth, 18.4\%, reported higher compensation and benefits and a flexible work schedule would motivate them to return.
$\checkmark$ When asked what would need to change to consider returning to the manufacturing industry, the top three responses were innovation with technology (23.4\%), changes made in the industry (21.3\%), and higher compensation and benefits (17.0\%).
$\checkmark$ Most respondents, 93.8\%, reported having the education and training necessary for a job in the manufacturing industry. A small number, 6.2\%, reported needing more training. Of those reporting needing more training, the top reasons given included improving technical skills ( $64.3 \%$ ), improve soft skills (21.4\%), and progress in career (14.3\%). Only a small number, $0.4 \%$, reported difficulties in pursuing training and most, $80.9 \%$, reported willingness to participate in training.

| Summary Table: Return to Industry |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  | \% | Valid Responses |
| Reason for Leaving Last Mfg. Job (open end - top 3) | Limited chance of advancement | 27.6\% | 225 |
|  | Work environment | 27.1\% |  |
|  | Low compensation | 17.3\% |  |
| Likelihood of Returning to Mfg. Industry | Verv likelv | 0.0\% | 49 |
|  | Somewhat likely | 28.6\% |  |
|  | Not at all likely | 71.4\% |  |
| Motivators to Return to Mfg. (open end - top 3) | Not interested | 49.0\% | 49 |
|  | Higher compensation and benefits | 18.4\% |  |
|  | Flexible work schedule | 18.4\% |  |
| Changes Needed to Consider Returning Conenend ton 3 | Innovation with technologv | 23.4\% | 47 |
|  | Changes made in industry | 21.3\% |  |
|  | Higher compensation and benefits | 17.0\% |  |
| Agreement with Statements (\% agree) | My skills and experience gained from working in the manufacturing industry are still relevant. | 93.8\% | 225 |
|  | I am confident that I possess the necessary qualifications to return to the industry | 93.8\% | 225 |
|  | I have kept up with industry developments since leaving the manufacturing industry | 85.3\% | 225 |
| Need Additional Education/Training | No, have the necessarv education/training | 93.8\% | 225 |
|  | Yes, need more education or training | 6.2\% |  |
| Reason Education/Training Needed (open end - top 3) | Improve technical skills | 64.3\% | 14 |
|  | Improve soft skills | 21.4\% |  |
|  | Progress in career | 14.3\% |  |
| Had Difficulties Pursuing Training | Yes | 0.4\% | 225 |
|  | No | 99.6\% |  |
| Willing to Participate in Training | Yes | 80.9\% | 225 |
|  | No | 19.1\% |  |

## Survey Results

## First Impressions of Manufacturing Industry

Respondents were given a list of six industries and were asked to indicate which was the most important, second most important, and third most important industry in terms of creating a strong economy and generating new jobs. More than two-thirds, $68 \%$, felt that manufacturing was the most important, with $10 \%$ of respondents reporting it as second most important and $17 \%$ reporting it as third most important. Following manufacturing, more than one-in-ten respondents, $13 \%$, felt that healthcare was most important, with $37 \%$ reporting it as second most important and $30 \%$ reporting it as third most important. Other industries can be seen in the chart below.

Most Important Industry for Strong Economy/New Jobs
Which of the following industries do you think is MOST important in terms of creating a strong economy and generating new jobs? SECOND MOST important? Third?


Next, respondents were given 14 statements and were asked to rate their level of agreement with each. For the most part, respondents who have been in the manufacturing industry longer and those with supervisory responsibilities were more likely to agree with the statements. Each statement is discussed in detail below.

## Agreement with Statements

How much do you agree or disagree with each of the following statements?


The statement with the highest level of agreement was that future manufacturing jobs will require a higher level of technical expertise and skills (92.5\%), with $41.8 \%$ strongly agreeing and $50.7 \%$ agreeing. A small number of respondents, $0.4 \%$, disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older and those with an annual income over \$75,000 (especially those with an annual income between $\$ 75,000$ and $\$ 100,000$ ).

The statement with the next highest level of agreement was future manufacturing jobs will be more innovative and require more problem-solving efforts (91.1\%) with $43.1 \%$ strongly agreeing and $48.0 \%$ agreeing. A small number of respondents, $0.8 \%$, disagreed or strongly disagreed with this statement. Respondents with supervisory responsibilities were more likely to agree with this statement.

A majority of respondents, $81.3 \%$, agreed that future manufacturing jobs will require less manual labor with $32.9 \%$ strongly agreeing and $48.4 \%$ agreeing. A small number, $1.3 \%$, disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older, those with three or more adults contributing to household income, and respondents with 11 or more years in the manufacturing industry.

Slightly fewer, $79.9 \%$, agreed that developing a strong manufacturing base should be a national priority with $33.9 \%$ strongly agreeing and $46.0 \%$ agreeing. A small number, $1.3 \%$, disagreed with this statement. Groups more likely to agree with this statement include males, respondents ages 35 and older, those with three or more adults contributing to household income, and respondents with six to fifteen years in the manufacturing industry.

Fewer respondents, $77.7 \%$, agreed that the US should further invest in the manufacturing industry with $41.1 \%$ strongly agreeing and $36.6 \%$ agreeing. A small number, $0.4 \%$, disagreed with this statement. Groups more likely to agree with this statement include males, those with an annual income over \$75,000, those with three or more adults contributing to household income, and respondents with one to two years or eleven to fifteen years in the manufacturing industry.

One-quarter of respondents, $75.6 \%$, agreed that the manufacturing industry provides careers that are both interesting and rewarding with $33.8 \%$ strongly agreeing and $41.8 \%$ agreeing. Nearly one-sixth of respondents, $14.2 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents without children in the household, those with a post graduate degree, respondents with six years or more in the manufacturing industry, and those with supervisory responsibilities.

Slightly fewer respondents, $73.7 \%$, agreed that jobs in the manufacturing industry are clean and safe with $23.7 \%$ strongly agreeing and $50.0 \%$ agreeing. Slightly more than one-in-ten respondents disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older, those with three or more adults contributing to household income, respondents with six years or more in the manufacturing industry, and those with supervisory responsibilities.

Fewer respondents, $70.6 \%$, agreed that there are a lot of job opportunities in the manufacturing industry with $30.2 \%$ strongly agreeing and $40.4 \%$ agreeing. More than one-tenth of respondents, $12.9 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include
respondents with six years or more in the manufacturing industry and those with supervisory responsibilities.

Fewer still, 68.0\%, agreed that jobs in the manufacturing industry are increasingly available and accessible with $27.1 \%$ strongly agreeing and $40.9 \%$ agreeing. About one-in-ten respondents, $10.6 \%$ disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents with six years or more in the manufacturing industry and those with supervisory responsibilities.

About two-thirds of respondents, 65.8\%, agreed that manufacturing jobs are stable and provide job security relative to jobs in other industries with $19.1 \%$ strongly agreeing and $46.7 \%$ agreeing. About onesixth of respondents, $17.7 \%$ disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents without children in the home, respondents with six years or more in the manufacturing industry, and those with supervisory responsibilities.

Similarly, $65.7 \%$ of respondents agreed that manufacturing jobs pay more than jobs in other industries with $23.7 \%$ strongly agreeing and $42.0 \%$ agreeing. One-fifth of respondents, $20.1 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with his statement include respondents with an annual income over $\$ 100,000$, those with a post graduate degree, respondents with six years or more in the manufacturing industry, and those with supervisory responsibilities.

Fewer respondents, 64.0\%, agreed that my local school system encourages students to pursue careers in manufacturing with $18.2 \%$ strongly agreeing and $45.8 \%$ agreeing. One-in-ten respondents, 10.2\%, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents with six years or more in the manufacturing industry and those with supervisory responsibilities.

More than half of respondents, $57.6 \%$, agreed that I would encourage my children or other young adults to pursue a manufacturing career with $19.2 \%$ strongly agreeing and $38.4 \%$ agreeing. More than one-fifth, $21.9 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially 45 and older), those with 3 or more adults contributing to the household income, respondents without children in the home, respondents with six years or more in the manufacturing industry, and those with supervisory responsibilities.

Similarly, 57.4\% of respondents agreed that my local school system encourages students to pursue careers in manufacturing with $16.6 \%$ strongly agreeing and $40.8 \%$ agreeing. Nearly one-sixth, $15.7 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include those with a post graduate degree, respondents with six years or more in the manufacturing industry, and those with supervisory responsibilities.

| Agreement with Statements by select demographics (\% agree) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Future mfg. jobs will require higher tech | Future mfg. jobs will be more innovative | Future mfg. jobs will require less manual labor | Developing strong mfg. base should be national priority |
| All Respondents |  | 92.4\% | 91.1\% | 81.3\% | 79.9\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 92.3\% | 90.5\% | 83.3\% | 83.2\%* |
|  | Female | 93.0\% | 93.0\% | 75.4\% | 70.2\%* |
| Age | 25-34 | 87.5\%* | 87.5\% | 69.4\%* | 66.7\%* |
|  | 35-44 | 94.5\%* | 93.0\% | 86.7\%* | 86.6\%* |
|  | 45+ | 96.0\%* | 92.0\% | 88.0\%* | 84.0\%* |
| Race | White | 91.7\% | 90.7\% | 80.4\% | 78.3\% |
|  | Non-white | 100.0\% | 95.2\% | 90.5\% | 95.2\% |
| Income | Under \$75,000 | 83.6\%* | 95.1\% | 75.4\% | 73.8\% |
|  | \$75,000-\$99,999 | 97.1\%* | 87.6\% | 83.8\% | 81.7\% |
|  | \$100,000 or more | 93.2\%* | 93.2\% | 83.1\% | 83.1\% |
| Adult Contributors to HH Income | 1-2 | 91.7\% | 93.1\% | 63.9\%* | 59.2\%* |
|  | 3 | 93.8\% | 90.0\% | 88.8\%* | 91.3\%* |
|  | 4+ | 91.8\% | 90.4\% | 90.4\%* | 87.7\%* |
| Marital Status | Married | 94.4\% | 91.5\% | 83.6\% | 82.4\% |
|  | Not married | 85.4\% | 89.6\% | 72.9\% | 70.8\% |
| Children in Household | Yes | 92.4\% | 86.7\% | 78.1\% | 77.9\% |
|  | No | 92.5\% | 95.0\% | 84.2\% | 81.7\% |
| Education Attainment | College grad or less | 94.7\% | 91.6\% | 83.2\% | 82.3\% |
|  | Post grad | 89.4\% | 90.4\% | 78.7\% | 76.6\% |
| Years Worked in Manufacturing | 1-2 years | 96.6\% | 82.8\% | 65.5\%* | 82.8\%* |
|  | 3-5 years | 89.7\% | 92.3\% | 74.4\%* | 60.5\%* |
|  | 6-10 years | 89.6\% | 91.0\% | 79.1\%* | 82.1\%* |
|  | 11-15 years | 96.2\% | 98.1\% | 92.5\%* | 92.5\%* |
|  | 16 or more | 91.9\% | 86.5\% | 89.2\%* | 75.7\%* |
| Supervisory Responsibilities | Yes | 93.6\% | 91.2\%* | 83.6\% | 80.1\% |
|  | No | 88.9\% | 90.7\%* | 74.1\% | 79.2\% |
| Question: How much do you agree or disagree with each of the following statements? |  |  |  |  |  |


| Agreement with Statements by select demographics (\% agree) |  |  |  |  | There are a lot of opportunities in the industry |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | The US should further invest in manufacturing | The industry provides careers that are interesting/ rewarding | Jobs in the industry are clean and safe |  |
| All Respondents |  | 77.7\% | 75.6\% | 73.7\% | 70.7\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 83.2\%* | 75.0\% | 75.4\% | 70.8\% |
|  | Female | 61.4\%* | 77.2\% | 68.4\% | 70.2\% |
| Age | 25-34 | 68.1\% | 72.2\% | 63.9\%* | 68.1\% |
|  | 35-44 | 81.9\% | 75.8\% | 76.4\%* | 69.5\% |
|  | 45+ | 84.0\% | 84.0\% | 88.0\%* | 84.0\% |
| Race | White | 76.4\% | 77.5\% | 77.5\% | 72.1\% |
|  | Non-white | 90.5\% | 57.1\% | 57.1\% | 57.1\% |
| Income | Under \$75,000 | 62.3\%* | 82.0\% | 73.8\% | 70.5\% |
|  | \$75,000-\$99,999 | 83.7\%* | 69.5\% | 66.7\% | 66.7\% |
|  | \$100,000 or more | 83.1\%* | 79.7\% | 86.2\% | 78.0\% |
| Adult Contributors to HH Income | 1-2 | 52.8\%* | 76.4\% | 57.7\%* | 70.8\% |
|  | 3 | 87.5\%* | 70.0\% | 77.5\%* | 66.3\% |
|  | 4+ | 91.7\%* | 80.8\% | 84.9\%* | 75.3\% |
| Marital Status | Married | 80.7\%* | 75.7\% | 75.0\% | 70.6\% |
|  | Not married | 66.7\%* | 75.0\% | 68.8\% | 70.8\% |
| Children in Household | Yes | 76.2\% | 67.6\%* | 68.3\% | 63.8\% |
|  | No | 79.0\% | 82.5\%* | 78.3\% | 76.7\% |
| Education <br> Attainment | College grad or less | 80.0\% | 69.5\%* | 69.5\% | 65.6\% |
|  | Post grad | 74.5\% | 84.0\%* | 79.6\% | 77.7\% |
| Years Worked in Manufacturing | 1-2 years | 85.7\%* | 27.6\%* | 41.4\%* | 20.7\%* |
|  | 3-5 years | 61.5\%* | 48.7\%* | 61.5\%* | 46.2\%* |
|  | 6-10 years | 77.6\%* | 86.6\%* | 76.1\%* | 83.6\%* |
|  | 11-15 years | 86.8\%* | 94.3\%* | 84.9\%* | 84.9\%* |
|  | 16 or more | 75.7\%* | 94.6\%* | 91.7\%* | 91.9\%* |
| Supervisory Responsibilities | Yes | 77.2\% | 84.8\%* | 80.0\%* | 80.7\%* |
|  | No | 79.2\% | 46.3\%* | 53.7\%* | 38.9\%* |
| Question: How much do you agree or disagree with each of the following statements? |  |  |  |  |  |


| Agreement with Statements by select demographics (\% agree) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Jobs in the industry are increasingly available | Mfg. jobs are stable and provide job security | Mfg. jobs pay more than jobs in other industries | My school system provides exposure to skills required |
| All Respondents |  | 68.0\% | 65.8\% | 65.6\% | 64.0\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 68.5\% | 67.3\% | 65.9\% | 61.3\% |
|  | Female | 66.7\% | 61.4\% | 64.9\% | 71.9\% |
| Age | 25-34 | 58.3\% | 59.7\% | 54.2\%* | 58.3\% |
|  | 35-44 | 70.3\% | 65.6\% | 68.5\%* | 65.6\% |
|  | 45+ | 84.0\% | 84.0\% | 84.0\%* | 72.0\% |
| Race | White | 68.6\% | 66.7\% | 66.5\% | 65.7\% |
|  | Non-white | 61.9\% | 57.1\% | 57.1\% | 47.6\% |
| Income | Under \$75,000 | 68.9\% | 68.9\% | 63.9\%* | 57.4\% |
|  | \$75,000-\$99,999 | 61.9\% | 59.0\% | 60.0\%* | 61.9\% |
|  | \$100,000 or more | 78.0\% | 74.6\% | 77.6\%* | 74.6\% |
| Adult Contributors to HH Income | 1-2 | 66.7\% | 59.7\% | 61.1\% | 66.7\% |
|  | 3 | 61.3\% | 62.5\% | 62.0\% | 56.3\% |
|  | 4+ | 76.7\% | 75.3\% | 74.0\% | 69.9\% |
| Marital Status | Married | 70.1\% | 66.7\% | 67.6\% | 66.1\% |
|  | Not married | 60.4\% | 62.5\% | 58.3\% | 56.3\% |
| Children in Household | Yes | 61.0\% | 56.2\%* | 59.6\% | 57.1\% |
|  | No | 74.2\% | 74.2\%* | 70.8\% | 70.0\% |
| Education Attainment | College grad or less | 62.6\% | 61.8\% | 58.8\%* | 59.5\% |
|  | Post grad | 75.5\% | 71.3\% | 75.3\%* | 70.2\% |
| Years Worked in Manufacturing | 1-2 years | 20.7\%* | 20.7\%* | 24.1\%* | 20.7\%* |
|  | 3-5 years | 41.0\%* | 35.9\%* | 28.2\%* | 43.6\%* |
|  | 6-10 years | 77.6\%* | 77.6\%* | 77.6\%* | 73.1\%* |
|  | 11-15 years | 86.8\%* | 86.8\%* | 88.7\%* | 83.0\%* |
|  | 16 or more | 89.2\%* | 81.1\%* | 83.3\%* | 75.7\%* |
| Supervisory Responsibilities | Yes | 73.7\%* | 73.7\%* | 74.7\%* | 71.3\%* |
|  | No | 50.0\%* | 40.7\%* | 37.0\%* | 40.7\%* |
| Question: How much do you agree or disagree with each of the following statements? |  |  |  |  |  |


| Agreement with Statements by select demographics (\% agree) |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  | Would encourage my children/others to pursue | My school system encourages students to pursue |
| All Respondents |  | 57.6\% | 57.4\% |
| Characteristic | Subgroup |  |  |
| Gender | Male | 60.5\% | 58.7\% |
|  | Female | 49.1\% | 53.6\% |
| Age | 25-34 | 41.7\%* | 48.6\% |
|  | 35-44 | 61.4\%* | 60.2\% |
|  | 45+ | 84.0\%* | 68.0\% |
| Race | White | 58.1\% | 57.9\% |
|  | Non-white | 52.4\% | 52.4\% |
| Income | Under \$75,000 | 60.7\% | 50.0\% |
|  | \$75,000-\$99,999 | 51.4\% | 53.3\% |
|  | \$100,000 or more | 65.5\% | 72.4\% |
| Adult <br> Contributors to HH Income | 1-2 | 36.1\%* | 52.9\% |
|  | 3 | 62.0\%* | 55.0\% |
|  | 4+ | 74.0\%* | 64.4\% |
| Marital Status | Married | 59.7\% | 58.3\% |
|  | Not married | 50.0\% | 54.2\% |
| Children in Household | Yes | 45.2\%* | 51.0\% |
|  | No | 68.3\%* | 63.0\% |
| Education Attainment | College grad or less | 52.7\% | 50.8\%* |
|  | Post grad | 64.5\% | 66.7\%* |
| Years Worked in Manufacturing | 1-2 years | 13.8\%* | 10.3\%* |
|  | 3-5 years | 26.3\%* | 39.5\%* |
|  | 6-10 years | 61.2\%* | 66.7\%* |
|  | 11-15 years | 81.1\%* | 75.5\%* |
|  | 16 or more | 83.8\%* | 70.3\%* |
| Supervisory Responsibilities | Yes | 67.3\%* | 66.3\%* |
|  | No | 26.4\%* | 29.6\%* |
| Question: How much do you agree or disagree with each of the following statements? |  |  |  |

Respondents that disagreed with the statement I would encourage my children or other young adults to pursue a manufacturing career were given a list of four reasons as to why they disagreed. A majority, $90 \%$, worry about job stability and security and that it doesn't pay enough. About half, 51\%, felt that manufacturing is not a strong career path. One-quarter of respondents, $25 \%$, indicated their perception of the industry would contribute to not encouraging children to pursue a manufacturing career.

## Reason for Not Encouraging Children

Which of the following are reasons for NOT encouraging children to pursue a manufacturing career?


## Workplace Culture

Respondents were asked rate the importance of 14 items when thinking about the way they earn money both now and in the future. Very few items received a rating of not at all important from respondents indicating that overall, each is important to some degree. Each item is discussed in detail below.

Importance of Ways to Earn Money
In thinking about the ways you earn money both now and in the future, how important are each of the following?


Most respondents, $83.6 \%$, felt that a good wage is very important to the ways in which they earn money with $16.4 \%$ reporting this as somewhat important. Groups of respondents more likely to feel that a good wage is very important include married respondents and those with children in the home.

Less than two-thirds of respondents, $60.4 \%$, felt that work that is interesting and rewarding is very important to the ways in which they earn money with $38.7 \%$ reporting this as somewhat important. A small number, $0.9 \%$, felt this was very important. Married respondents were more likely than non-married respondents to feel that work that is interesting and rewarding is very important.

Fewer respondents, $55.6 \%$, felt that flexible hours are very important to the ways in which they earn money with $43.1 \%$ reporting this as somewhat important. A small number, $1.3 \%$, felt this was not very important. Respondents ages 45 and older were more likely to feel that flexible hours are very important compared to younger respondents.

Half of all respondents, $50.4 \%$, felt that opportunities for career advancement are very important to the ways in which they earn money with $49.6 \%$ reporting this as somewhat important. Groups of respondents more likely to feel that opportunities for career advancement are very important include respondents
ages 25 to 44, those with one to two adults contributing to household income, and respondents with children in the home.

Slightly less than half of respondents, $48.9 \%$, felt that meaningful work is very important to the ways in which they earn money with $50.7 \%$ reporting this as somewhat important. A small number, $0.4 \%$, felt this was not very important. There were no statistically significant differences among groups in this area.

Slightly fewer respondents, $47.1 \%$, felt that paid time off is very important to the ways in which they earn money with $47.6 \%$ reporting this as somewhat important. A small number, $5.3 \%$, felt paid time off was not very important. Groups of respondents more likely to feel that paid time off is very important include respondents with an annual household income over \$75,000 and those without supervisory responsibilities.

Fewer respondents, $45.8 \%$, felt that medical and dental benefits are very important to the ways in which they earn money with $48.0 \%$ reporting this as somewhat important. A small number, $6.2 \%$, felt this was not very important. There were no statistically significant differences among groups in this area.

Fewer still, $42.6 \%$, felt that work that is physically demanding is very important to the ways in which they earn money with $36.8 \%$ reporting this as somewhat important. One-fifth of respondents, $20.6 \%$, felt this was not very or not at all important. Groups of respondents more likely to feel that physically demanding work was very important include males, respondents ages 35 and older, those with an annual household income over $\$ 75,000$, respondents with three or more adults contributing to household income, and those with children in the home.

More than two-fifths, $41.8 \%$, felt that jobs in the industry are relatively stable and secure are very important to the ways in which they earn money with $57.3 \%$ reporting this as somewhat important. A small number, $0.9 \%$, felt this was not very important. Respondents with a college degree or less education were much more likely to feel that relatively stable and secure jobs in the industry were very important compared to respondents with post graduate degrees.

Slightly fewer, $40.9 \%$, felt that accessible, affordable childcare is very important to the ways in which they earn money with $47.6 \%$ reporting this as somewhat important. More than one-tenth, $11.5 \%$, of respondents felt this was not very or not at all important. Respondents ages 25 to 34 were much more likely to feel that accessible, affordable childcare was very important compared to older respondents.

About two-fifths of respondents, $36.6 \%$, felt that work that is mentally challenging is very to the ways in which they earn money important with $46.1 \%$ reporting this as somewhat important. Nearly one-sixth of respondents, $14.2 \%$, felt this was not very or not at all important. Groups of respondents more likely to feel that mentally challenging work is very important include males, respondents ages 35 and older, and those with three or more adults contributing to household income.

Fewer respondents, $37.1 \%$, felt that high demand for employees in the industry is very important to the ways in which they earn money with $52.2 \%$ reporting this as very important. More than one-tenth, $10.7 \%$ felt this was not very important. Groups of respondents more likely to feel that high demand for employees is very important include males, respondents ages 35 and older, those with an annual household income over $\$ 75,000$, respondents with 4 or more adults contributing to household income, and married respondents.

## 2023 Manufacturing Turnover Survey

 www.CMOResearch.comFewer still, $35.6 \%$, felt that a retirement plan is very important to the ways in which they earn money with $51.6 \%$ reporting this as somewhat important. More than one-tenth, $12.9 \%$, felt this was not very important. Groups of respondents more likely to feel that a retirement plan is very important include respondents with an annual household income over $\$ 75,000$ and those with 11 to 15 years working in manufacturing.

About one-third of respondents, $33.8 \%$, felt that variety in daily activities is very important with $52.0 \%$ reporting this as somewhat important. Nearly one-sixth, $14.2 \%$, felt this was not very or not at all important. Groups of respondents more likely to feel that variety in daily activities was very important include males, respondents ages 25 to 34 or 45 and older (especially 45 and older), those with three or more adults contributing to household income, and respondents with one to two years or more than 11 years in manufacturing.

A small number, $1.8 \%$, indicated there was something else that was very important to the ways in which they earn money. Each additional very important item can be seen in the table below.

| Other Items Very Important | N | Answering <br> $\%$ | Total \% |
| :--- | :---: | :---: | :---: |
| Education and skills development programs | 1 | $25.0 \%$ | $0.4 \%$ |
| Employee appreciation programs | 1 | $25.0 \%$ | $0.4 \%$ |
| On site health services | 1 | $25.0 \%$ | $0.4 \%$ |
| Trip to give employees opportunity to get to know <br> each other | 1 | $25.0 \%$ | $0.4 \%$ |
| Total | 4 | $(\mathbf{n}=4)$ | $(\mathbf{n}=\mathbf{2 2 5})$ |
| What would that be? |  |  |  |


| Importance of Ways to Earn Money by select demographics (\% very) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Good wage | Work that is interesting/ rewarding | Flexible hours | Opp. for career advancement |
| All Respondents |  | 83.6\% | 60.4\% | 55.6\% | 50.4\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 81.5\% | 58.9\% | 53.6\% | 49.7\% |
|  | Female | 89.5\% | 64.9\% | 61.4\% | 52.6\% |
| Age | 25-34 | 81.9\% | 56.9\% | 52.8\%* | 55.6\%* |
|  | 35-44 | 83.6\% | 64.1\% | 51.6\%* | 52.0\%* |
|  | 45+ | 88.0\% | 52.0\% | 84.0\%* | 28.0\%* |
| Race | White | 84.3\% | 60.8\% | 53.9\% | 49.8\% |
|  | Non-white | 76.2\% | 57.1\% | 71.4\% | 57.1\% |
| Income | Under \$75,000 | 83.6\% | 65.6\% | 50.8\% | 53.3\% |
|  | \$75,000-\$99,999 | 85.7\% | 60.0\% | 61.0\% | 54.3\% |
|  | \$100,000 or more | 79.7\% | 55.9\% | 50.8\% | 40.7\% |
| Adult Contributors to HH Income | 1-2 | 84.7\% | 70.8\% | 52.8\% | 65.3\%* |
|  | 3 | 85.0\% | 53.8\% | 65.0\% | 46.3\%* |
|  | 4+ | 80.8\% | 57.5\% | 47.9\% | 40.3\%* |
| Marital Status | Married | 87.0\%* | 62.7\%* | 54.8\% | 50.6\% |
|  | Not married | 70.8\%* | 52.1\%* | 58.3\% | 50.0\% |
| Children in Household | Yes | 94.3\%* | 63.8\% | 61.9\% | 58.1\%* |
|  | No | 74.2\%* | 57.5\% | 50.0\% | 43.7\%* |
| Education Attainment | College grad or less | 83.2\% | 59.5\% | 53.4\% | 51.9\% |
|  | Post grad | 84.0\% | 61.7\% | 58.5\% | 48.4\% |
| Years Worked in Manufacturing | 1-2 years | 89.7\% | 72.4\% | 72.4\% | 62.1\% |
|  | 3-5 years | 92.3\% | 53.8\% | 61.5\% | 56.4\% |
|  | 6-10 years | 80.6\% | 59.7\% | 50.7\% | 52.2\% |
|  | 11-15 years | 83.0\% | 60.4\% | 47.2\% | 46.2\% |
|  | 16 or more | 75.7\% | 59.5\% | 56.8\% | 37.8\% |
| Supervisory Responsibilities | Yes | 81.3\% | 58.5\% | 51.5\% | 50.3\% |
|  | Question: In thinking about the ways you earn money both now and in the future, how important are each of the following? |  |  |  |  |  |
|  |  |  |  |  |  |  |

Importance of Ways to Earn Money by select demographics (\% very)


| Importance of Ways to Earn Money by select demographics (\% very) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Jobs in the industry are stable/secure | Accessible affordable childcare | Work that is mentally challenging | High demand for employees |
| All Respondents |  | 41.8\% | 40.9\% | 39.6\% | 37.1\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 41.1\% | 39.3\% | 42.9\%* | 39.5\%* |
|  | Female | 43.9\% | 45.6\% | 29.8\%* | 29.8\%* |
| Age | 25-34 | 47.2\% | 55.6\%* | 30.6\%* | 23.9\%* |
|  | 35-44 | 39.1\% | 33.6\%* | 44.5\%* | 43.8\%* |
|  | 45+ | 40.0\% | 36.0\%* | 40.0\%* | 40.0\%* |
| Race | White | 42.6\% | 42.2\% | 39.2\% | 36.5\% |
|  | Non-white | 33.3\% | 28.6\% | 42.9\% | 42.9\% |
| Income | Under \$75,000 | 32.8\% | 37.7\% | 34.4\% | 32.8\%* |
|  | \$75,000-\$99,999 | 44.8\% | 41.9\% | 43.8\% | 38.5\%* |
|  | \$100,000 or more | 45.8\% | 42.4\% | 37.3\% | 39.0\%* |
| Adult <br> Contributors to HH Income | 1-2 | 44.4\% | 38.9\% | 26.4\%* | 23.6\%* |
|  | 3 | 40.0\% | 41.3\% | 45.0\%* | 36.7\%* |
|  | 4+ | 41.1\% | 42.5\% | 46.6\%* | 50.7\%* |
| Marital Status | Married | 41.8\% | 39.5\% | 42.4\% | 39.5\%* |
|  | Not married | 41.7\% | 45.8\% | 29.2\% | 27.7\%* |
| Children in Household | Yes | 43.8\% | 39.0\% | 37.1\% | 35.2\% |
|  | No | 40.0\% | 42.5\% | 41.7\% | 38.7\% |
| Education Attainment | College grad or less | 47.3\%* | 44.3\% | 40.5\% | 31.5\% |
|  | Post grad | 34.0\%* | 36.2\% | 38.3\% | 44.7\% |
| Years Worked in Manufacturing | 1-2 years | 37.9\% | 55.2\% | 37.9\% | 37.9\% |
|  | 3-5 years | 59.0\% | 51.3\% | 33.3\% | 23.1\% |
|  | 6-10 years | 44.8\% | 37.3\% | 38.8\% | 36.4\% |
|  | 11-15 years | 37.7\% | 39.6\% | 47.2\% | 45.3\% |
|  | 16 or more | 27.0\% | 27.0\% | 37.8\% | 40.5\% |
| Supervisory Responsibilities | Yes | 38.6\% | 40.4\% | 40.9\% | 40.0\% |
|  | No | 51.9\% | 42.6\% | 35.2\% | 27.8\% |
| Question: In thinking about the ways you earn money both now and in the future, how important are each of the following? |  |  |  |  |  |


\left.| Importance of Ways to Earn Money by select demographics (\% very) |  |  |
| :--- | :--- | :---: | :---: |
| Variety in |  |  |
| daily |  |  |$\right\}$

Next, respondents were asked to think about their most recent job in the manufacturing industry and were asked to rate their level of agreement with 20 statements. Overall, respondents with more years worked in the manufacturing industry, the more likely they were to agree with most statements. Each statement is discussed in more detail below.

Agreement with Statements
Thinking about your most recent job IN THE MANUFACTURING industry, how much would you agree or disagree with the following statements?


A majority of respondents, $83.5 \%$, agreed that I had a clear idea of what was expected of me with $27.1 \%$ strongly agreeing and $56.4 \%$ agreeing. A small number, $6.3 \%$, disagreed or strongly disagreed. Groups of respondents more likely to agree with this statement include those who had six or more years in the manufacturing industry and respondents with supervisory responsibilities.

Three-fifths of respondents, $81.7 \%$, agreed that I had a best friend at work with $42.9 \%$ strongly agreeing and $38.8 \%$ agreeing. A small number, $4.5 \%$, disagreed. Groups more likely to agree with this statement include males and respondents with three or more adult contributors to household income.

Slightly fewer respondents, $78.7 \%$, agreed that my opinion counted at work with $29.8 \%$ strongly agreeing and $48.9 \%$ agreeing. Slightly less than one-tenth, $8.9 \%$ disagreed or strongly disagreed. Groups more likely to agree with this statement include respondents with six or more years in the manufacturing industry (especially those with 16 or more years in the industry) and those with supervisory responsibilities.

Fewer still, $77.7 \%$, agreed that the people I worked with were respectful to one another with $30.4 \%$ strongly agreeing and $47.3 \%$ agreeing. A small number, $5.4 \%$, disagreed or strongly disagreed. Groups more likely to agree with this statement include respondents with three or more adults contributing to household income, those with six or more years in the manufacturing industry, and those with supervisory responsibilities.

Similarly, $77.2 \%$ of respondents agreed that I had the tools and resources I needed to perform my job successfully with $22.3 \%$ strongly agreeing and $54.9 \%$ agreeing. A small number, $6.3 \%$ disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include white respondents, those with three or more adults contributing to household income, respondents without children in the home, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

One-quarter of respondents, $75.5 \%$, agreed that my employer provided a safe work environment with $29.3 \%$ strongly agreeing and $46.2 \%$ agreeing. About one-in-ten, $9.3 \%$ disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially 45 and older), those with six or more years in the manufacturing industry (especially those with 11 or more years in the industry), and respondents with supervisory responsibilities.

Slightly fewer, $74.6 \%$, agreed that my supervisor, or someone at work, cared about me as a person with $21.9 \%$ strongly agreeing and $52.7 \%$ agreeing. More than one-tenth, $12.9 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially 45 and older), those without children in the household, respondents with a post graduate degree, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

Even fewer, 71.5\%, agreed that I felt valued by my employer with $25.3 \%$ strongly agreeing and 46.2\% agreeing. One-seventh, $14.3 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents without children in the household and those with six or more years in the manufacturing industry (especially those with 11 or more years in the industry).

Fewer still, $70.7 \%$ of respondents felt that the job was what l expected it to be with $21.8 \%$ strongly agreeing and $48.9 \%$ agreeing. More than one-tenth, $12.0 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older, those

## 2023 Manufacturing Turnover Survey www.CMOResearch.com

without children in the home, respondents with six or more years in the manufacturing industry (especially those with 11 or more years in the industry, and respondents with supervisory responsibilities.

Similarly, $70.1 \%$ of respondents agreed that employees were appreciated for a job well done with 29.0\% strongly agreeing and $41.1 \%$ agreeing. Nearly one-sixth of respondents, $15.6 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents without children in the home, those with six or more years in the manufacturing industry (especially those with 11 or more years on the industry), and respondents with supervisory responsibilities.

Slightly fewer respondents, 69.8\%, agreed that my work environment was supportive of different opinions and styles with $19.6 \%$ strongly agreeing and $50.2 \%$ agreeing. Nearly one-seventh, 13.4\%, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents without children in the home, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

Two-thirds of respondents, $66.7 \%$, agreed that I feel I got paid appropriately for the job I did with $21.8 \%$ strongly agreeing and $44.9 \%$ agreeing. More than one-fifth, $21.3 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older, married respondents, those with six or more years in the manufacturing industry (especially those with 11 or more years on the industry), and respondents with supervisory responsibilities.

Similarly, $66.5 \%$ of respondents agreed that the organization I worked for treated me fairly with $25.4 \%$ strongly agreeing and $41.1 \%$ agreeing. Nearly one-fifth, $19.2 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents with an annual household income over $\$ 100,000$, those without children in the home, those with six or more years in the manufacturing industry (especially those with 11 or more years on the industry), and respondents with supervisory responsibilities.

Similarly, 66.5\% agreed that there was a strong culture of teamwork and collaboration with $19.2 \%$ strongly agreeing and $47.3 \%$ agreeing. Nearly one-sixth of respondents, $16.1 \%$, disagreed or strongly disagreed with this statement. Nearly one-sixth, $16.1 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially 45 and older), those with an annual household income over $\$ 100,000$, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

Slightly less than two-thirds, $64.9 \%$, agreed that employees were allowed to be themselves at work without fear with $25.8 \%$ strongly agreeing and $39.1 \%$ agreeing. About one-in-ten, $10.7 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially 45 and older), those with 11 or more years in the manufacturing industry, and respondents with supervisory responsibilities.

Similarly, 64.9\% agreed that I made enough money to meet my needs with $23.1 \%$ strongly agreeing and $41.8 \%$ agreeing. Nearly one-sixth, $15.5 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially ages 45 and older), those with six or more years in the manufacturing industry (especially those with 11 or more years on the industry), and respondents with supervisory responsibilities.

Fewer respondents, 63.4\%, agreed that everyone had access to equal employment opportunities regardless of their differences with $21.4 \%$ strongly agreeing and $42.0 \%$ agreeing. One-seventh of respondents, $14.3 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older, those with 3 or more adult contributors to household income, married respondents, those with six or more years in the manufacturing industry (especially those with 11 or more years on the industry), and respondents with supervisory responsibilities.

More than half of respondents, $56.4 \%$, agreed that I would recommend my previous employer to others as a good place to work with $13.3 \%$ strongly agreeing and $43.1 \%$ agreeing. One-sixth, $17.8 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents ages 35 and older (especially 45 and older), those with 3 or more adult contributors to household income (especially those with 4 or more contributing), respondents without children in the home, those with six or more years in the manufacturing industry (especially those with 11 or more years on the industry), and respondents with supervisory responsibilities.

More than two-fifths, $42.2 \%$, agreed that during my workday, I typically felt stressed or burnt out with $13.5 \%$ strongly agreeing and $28.7 \%$ agreeing. About one-third, $32.7 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents with an annual household income over $\$ 100,000$, those without children in the home, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

Slightly more than one-quarter, $26.7 \%$, agreed that the demands of my job interfered with my ability to fulfill family or home responsibilities with $5.8 \%$ strongly agreeing and 20.9\% agreeing. Nearly two-thirds, $61.3 \%$, disagreed with this statement. Groups more likely to agree with this statement include respondents ages 25 to 34 , those with three adults contributing to the household income, respondents with one to five years in the manufacturing industry, and those without supervisory responsibilities.

| Agreement with Statements by select demographics (\% agree) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Had a clear idea of what was expected | Had a best friend at work | My opinion counted at work | People I worked with were respectful |
| All Respondents |  | 83.6\% | 81.7\% | 78.7\% | 77.7\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 84.5\% | 84.4\%* | 78.0\% | 78.4\% |
|  | Female | 80.7\% | 73.7\%* | 80.7\% | 75.4\% |
| Age | 25-34 | 80.6\% | 83.3\% | 75.0\% | 70.8\% |
|  | 35-44 | 84.4\% | 80.3\% | 78.9\% | 81.1\% |
|  | 45+ | 88.0\% | 84.0\% | 88.0\% | 80.0\% |
| Race | White | 85.3\% | 82.3\% | 79.9\% | 77.0\% |
|  | Non-white | 66.7\% | 76.2\% | 66.7\% | 85.0\% |
| Income | Under \$75,000 | 80.3\% | 77.0\% | 83.6\% | 73.8\% |
|  | \$75,000-\$99,999 | 84.8\% | 81.7\% | 72.4\% | 76.9\% |
|  | \$100,000 or more | 84.7\% | 86.4\% | 84.7\% | 83.1\% |
| Adult Contributors to HH Income | 1-2 | 77.8\% | 70.8\%* | 73.6\% | 68.1\%* |
|  | 3 | 83.8\% | 86.1\%* | 76.3\% | 79.7\%* |
|  | 4+ | 89.0\% | 87.7\%* | 86.3\% | 84.9\%* |
| Marital Status | Married | 83.6\% | 82.4\% | 79.7\% | 78.4\% |
|  | Not married | 83.3\% | 79.2\% | 75.0\% | 75.0\% |
| Children in Household | Yes | 78.1\% | 77.9\% | 72.4\% | 71.2\% |
|  | No | 88.3\% | 85.0\% | 84.2\% | 83.3\% |
| Education Attainment | College grad or less | 80.9\% | 81.7\% | 74.0\% | 75.6\% |
|  | Post grad | 87.2\% | 81.7\% | 85.1\% | 80.6\% |
| Years Worked in Manufacturing | 1-2 years | 62.1\%* | 79.3\% | 41.4\%* | 44.8\%* |
|  | 3-5 years | 59.0\%* | 79.5\% | 59.0\%* | 59.0\%* |
|  | 6-10 years | 94.0\%* | 82.1\% | 86.6\%* | 88.1\%* |
|  | 11-15 years | 92.5\%* | 86.5\% | 90.6\%* | 94.2\%* |
|  | 16 or more | 94.6\%* | 78.4\% | 97.3\%* | 81.1\%* |
| Supervisory Responsibilities | Yes | 89.5\%* | 83.5\% | 86.5\%* | 81.8\%* |
|  | No | 64.8\%* | 75.9\% | 53.7\%* | 64.8\%* |
| Question: Thinking about your most recent job IN THE MANUFACTURING industry, how much would you agree or disagree with the following statements? |  |  |  |  |  |


| Agreement with Statements by select demographics (\% agree) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Had the tools needed | Employer provided safe environment | Supervisor or someone cared about me | Felt valued by my employer |
| All Respondents |  | 77.2\% | 75.6\% | 74.6\% | 71.6\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 78.6\% | 76.2\% | 75.4\% | 72.0\% |
|  | Female | 73.2\% | 73.7\% | 71.9\% | 70.2\% |
| Age | 25-34 | 69.4\% | 69.4\%* | 69.4\%* | 66.7\% |
|  | 35-44 | 79.5\% | 76.6\%* | 75.0\%* | 71.9\% |
|  | 45+ | 88.0\% | 88.0\%* | 87.5\%* | 84.0\% |
| Race | White | 78.3\%* | 75.5\% | 76.4\% | 72.5\% |
|  | Non-white | 66.7\%* | 76.2\% | 57.1\% | 61.9\% |
| Income | Under \$75,000 | 72.1\% | 77.0\% | 80.3\% | 70.5\% |
|  | \$75,000-\$99,999 | 78.8\% | 69.5\% | 69.5\% | 68.6\% |
|  | \$100,000 or more | 79.7\% | 84.7\% | 77.6\% | 78.0\% |
| Adult Contributors to HH Income | 1-2 | 66.2\%* | 66.7\% | 70.8\% | 68.1\% |
|  | 3 | 82.5\%* | 77.5\% | 70.9\% | 66.3\% |
|  | 4+ | 82.2\%* | 82.2\% | 82.2\% | 80.8\% |
| Marital Status | Married | 79.0\% | 75.1\% | 75.6\% | 72.9\% |
|  | Not married | 70.8\% | 77.1\% | 70.8\% | 66.7\% |
| Children in Household | Yes | 73.1\%* | 70.5\% | 66.7\%* | 63.8\%* |
|  | No | 80.8\%* | 80.0\% | 81.5\%* | 78.3\%* |
| Education Attainment | College grad or less | 74.6\% | 71.0\% | 68.5\%* | 67.2\% |
|  | Post grad | 80.9\% | 81.9\% | 83.0\%* | 77.7\% |
| Years Worked in Manufacturing | 1-2 years | 44.8\%* | 51.7\%* | 34.5\%* | 27.6\%* |
|  | 3-5 years | 51.3\%* | 59.0\%* | 46.2\%* | 46.2\%* |
|  | 6-10 years | 85.1\%* | 77.6\%* | 85.1\%* | 79.1\%* |
|  | 11-15 years | 96.2\%* | 88.7\%* | 90.6\%* | 90.6\%* |
|  | 16 or more | 89.2\%* | 89.2\%* | 94.4\%* | 91.9\%* |
| Supervisory Responsibilities | Yes | 82.4\%* | 81.9\%* | 80.6\%* | 79.5\% |
|  | No | 61.1\%* | 55.6\%* | 55.6\%* | 46.3\% |
| Question: Thinking about your most recent job IN THE MANUFACTURING industry, how much would you agree or disagree with the following statements? |  |  |  |  |  |

Agreement with Statements by select demographics (\% agree)

|  |  | Job was what I expected | Employees were appreciated | Environment was supportive of differences | Feel I got paid appropriately |
| :---: | :---: | :---: | :---: | :---: | :---: |
| All Respondents |  | 70.7\% | 70.1\% | 69.8\% | 66.7\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 70.8\% | 68.5\% | 68.5\% | 68.5\% |
|  | Female | 70.2\% | 75.0\% | 73.7\% | 61.4\% |
| Age | 25-34 | 58.3\%* | 62.5\% | 61.1\% | 52.8\%* |
|  | 35-44 | 75.0\%* | 71.7\% | 71.9\% | 71.1\%* |
|  | 45+ | 84.0\%* | 84.0\% | 84.0\% | 84.0\%* |
| Race | White | 72.1\% | 71.4\% | 71.1\% | 68.1\% |
|  | Non-white | 57.1\% | 57.1\% | 57.1\% | 52.4\% |
| Income | Under \$75,000 | 70.5\% | 70.5\% | 72.1\% | 67.2\% |
|  | \$75,000-\$99,999 | 67.6\% | 64.8\% | 62.9\% | 61.9\% |
|  | \$100,000 or more | 76.3\% | 79.3\% | 79.7\% | 74.6\% |
| Adult Contributors to HH Income | 1-2 | 59.7\% | 65.3\% | 65.3\% | 59.7\% |
|  | 3 | 73.8\% | 67.5\% | 68.8\% | 68.8\% |
|  | 4+ | 78.1\% | 77.8\% | 75.3\% | 71.2\% |
| Marital Status | Married | 72.9\% | 71.6\% | 71.2\% | 70.1\%* |
|  | Not married | 62.5\% | 64.6\% | 64.6\% | 54.2\%* |
| Children in Household | Yes | 63.8\%* | 63.8\%* | 61.0\%* | 60.0\% |
|  | No | 76.7\%* | 75.6\%* | 77.5\%* | 72.5\% |
| Education Attainment | College grad or less | 65.6\% | 64.9\% | 64.1\% | 62.6\% |
|  | Post grad | 77.7\% | 77.4\% | 77.7\% | 72.3\% |
| Years Worked in Manufacturing | 1-2 years | 27.6\%* | 24.1\%* | 17.2\%* | 24.1\%* |
|  | 3-5 years | 38.5\%* | 41.0\%* | 41.0\%* | 28.2\%* |
|  | 6-10 years | 79.1\%* | 77.6\%* | 80.6\%* | 76.1\%* |
|  | 11-15 years | 92.5\%* | 90.6\%* | 88.7\%* | 90.6\%* |
|  | 16 or more | 91.9\%* | 94.4\%* | 94.6\%* | 89.2\%* |
| Supervisory <br> Responsibilities | Yes | 78.4\%* | 77.6\%* | 78.4\%* | 76.0\%* |
|  | No | 46.3\%* | 46.3\%* | 42.6\%* | 37.0\%* |


| Agreement with Statements by select demographics (\% agree) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | The org. I worked for treated me fairly | Strong culture of teamwork/ collaboration | Employees were allowed to be themselves | Made enough money to meet needs |
| All Respondents |  | 66.5\% | 66.5\% | 64.9\% | 64.9\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 67.7\% | 68.3\% | 67.3\% | 67.9\% |
|  | Female | 63.2\% | 61.4\% | 57.9\% | 56.1\% |
| Age | 25-34 | 56.9\% | 54.2\%* | 50.0\%* | 50.0\%* |
|  | 35-44 | 68.5\% | 70.1\%* | 69.5\%* | 69.5\%* |
|  | 45+ | 84.0\% | 84.0\%* | 84.0\%* | 84.0\%* |
| Race | White | 67.5\% | 67.5\% | 64.7\% | 65.7\% |
|  | Non-white | 57.1\% | 57.1\% | 66.7\% | 57.1\% |
| Income | Under \$75,000 | 63.9\%* | 65.6\%* | 60.7\% | 65.6\% |
|  | \$75,000-\$99,999 | 62.5\%* | 62.5\%* | 62.9\% | 60.0\% |
|  | \$100,000 or more | 76.3\%* | 74.6\%* | 72.9\% | 72.9\% |
| Adult Contributors to HH Income | 1-2 | 63.9\% | 62.5\% | 54.2\% | 56.9\% |
|  | 3 | 63.3\% | 62.5\% | 63.8\% | 63.8\% |
|  | 4+ | 72.6\% | 75.0\% | 76.7\% | 74.0\% |
| Marital Status | Married | 68.2\% | 69.3\% | 68.4\% | 68.4\% |
|  | Not married | 60.4\% | 56.3\% | 52.1\% | 52.1\% |
| Children in Household | Yes | 56.7\%* | 61.9\% | 58.1\% | 58.1\% |
|  | No | 75.0\%* | 70.6\% | 70.8\% | 70.8\% |
| Education <br> Attainment | College grad or less | 61.8\% | 60.3\% | 61.1\% | 61.1\% |
|  | Post grad | 73.1\% | 75.3\% | 70.2\% | 70.2\% |
| Years Worked in Manufacturing | 1-2 years | 24.1\%* | 20.7\%* | 37.9\%* | 20.7\%* |
|  | 3-5 years | 33.3\%* | 30.8\%* | 35.9\%* | 33.3\%* |
|  | 6-10 years | 74.2\%* | 78.8\%* | 65.7\%* | 71.6\%* |
|  | 11-15 years | 88.7\%* | 88.7\%* | 86.8\%* | 90.6\%* |
|  | 16 or more | 89.2\%* | 86.5\%* | 83.8\%* | 83.8\%* |
| Supervisory Responsibilities | Yes | 72.9\%* | 74.7\%* | 71.3\%* | 73.7\%* |
|  | No | 46.3\%* | 40.7\%* | 44.4\%* | 37.0\%* |
| Question: Thinking about your most recent job IN THE MANUFACTURING industry, how much would you agree or disagree with the following statements? |  |  |  |  |  |

Agreement with Statements by select demographics (\% agree)

|  |  | Everyone had access to equal employment | Would recommend to others | Typically felt stressed or burnt out | Demands of job interfered with responsibilities |
| :---: | :---: | :---: | :---: | :---: | :---: |
| All Respondents |  | 63.4\% | 56.4\% | 42.2\% | 26.7\% |
| Characteristic | Subgroup |  |  |  |  |
| Gender | Male | 65.3\% | 59.5\% | 45.2\% | 26.8\% |
|  | Female | 57.9\% | 47.4\% | 33.3\% | 26.3\% |
| Age | 25-34 | 50.0\%* | 41.7\%* | 32.4\% | 31.9\%* |
|  | 35-44 | 68.0\%* | 60.2\%* | 47.2\% | 25.0\%* |
|  | 45+ | 79.2\%* | 80.0\%* | 44.0\% | 20.0\%* |
| Race | White | 64.0\% | 56.4\% | 42.6\% | 26.5\% |
|  | Non-white | 57.1\% | 57.1\% | 38.1\% | 28.6\% |
| Income | Under \$75,000 | 59.0\% | 54.1\% | 39.3\%* | 26.2\% |
|  | \$75,000-\$99,999 | 62.5\% | 51.4\% | 38.5\%* | 32.4\% |
|  | \$100,000 or more | 69.5\% | 67.8\% | 51.7\%* | 16.9\% |
| Adult <br> Contributors to HH Income | 1-2 | 50.0\%* | 38.9\%* | 22.2\%* | 27.8\%* |
|  | 3 | 65.0\%* | 57.5\%* | 43.6\%* | 31.3\%* |
|  | 4+ | 75.0\%* | 72.6\%* | 60.3\%* | 20.5\%* |
| Marital Status | Married | 65.3\%* | 58.8\% | 43.4\% | 26.0\% |
|  | Not married | 56.3\%* | 47.9\% | 37.5\% | 29.2\% |
| Children in Household | Yes | 55.2\%* | 45.7\%* | 28.8\%* | 30.5\% |
|  | No | 70.6\%* | 65.8\%* | 53.8\%* | 23.3\% |
| Education <br> Attainment | College grad or less | 61.1\% | 49.6\%* | 40.8\% | 30.5\% |
|  | Post grad | 66.7\% | 66.0\%* | 44.1\% | 21.3\% |
| Years Worked in Manufacturing | 1-2 years | 20.7\%* | 13.8\%* | 10.7\%* | 55.2\%* |
|  | 3-5 years | 30.8\%* | 17.9\%* | 26.3\%* | 43.6\%* |
|  | 6-10 years | 70.1\%* | 65.7\%* | 49.3\%* | 17.9\%* |
|  | 11-15 years | 84.9\%* | 77.4\%* | 50.9\%* | 18.9\%* |
|  | 16 or more | 88.9\%* | 83.8\%* | 56.8\%* | 13.5\%* |
| Supervisory <br> Responsibilities | Yes | 70.0\%* | 64.3\%* | 46.8\%* | 21.1\%* |
|  | No | 42.6\%* | 31.5\%* | 26.9\%* | 44.4\%* |
| Question: Thinking about your most recent job IN THE MANUFACTURING industry, how much would you agree or disagree with the following statements? |  |  |  |  |  |

## Barriers and Challenges to Hire

When asked how difficult it is to find or keep employment in the manufacturing industry, one-in-ten respondents reported it very difficult and $18.2 \%$ reported it as somewhat difficult. Nearly three-quarters, $72.0 \%$, reported it not at all difficult to find or keep employment in the industry. Groups of respondents more likely to report very difficult to find or keep employment in the manufacturing industry include nonwhite respondents, those with a college degree or less education, respondents with three to five years in manufacturing, and those without supervisory responsibilities.

Respondents reporting difficulty in finding or keeping employment in the manufacturing industry were asked to give reasons for the difficulty. The top reasons for the difficulty include unsupportive management (30.6\%), demand for tech-related skills (21.0\%), limited opportunities (16.1\%), and poor work environment (11.3\%). Other reasons for difficulty, receiving less than 10\% of responses, can be found in the table below.

# Difficulty Finding/Keeping Employment in Manufacturing <br> How difficult has it been for you to find or keep employment in the manufacturing industry? 



Reasons for Difficulty

| Unsupportive management | 19 | $30.6 \%$ |
| :--- | :---: | :---: |
| Demand for tech-related skills | 13 | $21.0 \%$ |
| Limited opportunities | 10 | $16.1 \%$ |
| Poor work environment | 7 | $11.3 \%$ |
| Low pay | 4 | $6.5 \%$ |
| Current economic conditions | 4 | $6.5 \%$ |
| Lack of job security | 3 | $4.8 \%$ |
| Detrimental effects on the environment | 1 | $1.6 \%$ |
| Low rate of advancement | 1 | $1.6 \%$ |
| Total | 62 | $(\mathbf{n}=62)$ |


| Difficulty Finding/Keeping Employment in Manufacturing by select demographics |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Very | Somewhat | Not at all |
| All Respondents |  | 9.8\% | 18.2\% | 72.0\% |
| Characteristic | Subgroup |  |  |  |
| Gender | Male | 10.1\% | 17.9\% | 72.0\% |
|  | Female | 8.8\% | 19.3\% | 71.9\% |
| Age | 25-34 | 11.1\% | 25.0\% | 63.9\% |
|  | 35-44 | 10.2\% | 15.6\% | 74.2\% |
|  | 45+ | 4.0\% | 12.0\% | 84.0\% |
| Race* | White | 8.3\% | 19.1\% | 72.5\% |
|  | Non-white | 23.8\% | 9.5\% | 66.7\% |
| Income | Under \$75,000 | 6.6\% | 19.7\% | 73.8\% |
|  | \$75,000-\$99,999 | 13.3\% | 20.0\% | 66.7\% |
|  | \$100,000 or more | 6.8\% | 13.6\% | 79.7\% |
| Adult Contributors to HH Income | 1-2 | 9.7\% | 20.8\% | 69.4\% |
|  | 3 | 15.0\% | 18.8\% | 66.3\% |
|  | 4+ | 4.1\% | 15.1\% | 80.8\% |
| Marital Status | Married | 10.2\% | 15.8\% | 74.0\% |
|  | Not married | 8.3\% | 27.1\% | 64.6\% |
| Children in Household | Yes | 13.3\% | 19.0\% | 67.6\% |
|  | No | 6.7\% | 17.5\% | 75.8\% |
| Education Attainment* | College grad or less | 11.5\% | 22.9\% | 65.6\% |
|  | Post grad | 7.4\% | 11.7\% | 80.9\% |
| Years Worked in Manufacturing* | 1-2 years | 10.3\% | 62.1\% | 27.6\% |
|  | 3-5 years | 23.1\% | 33.3\% | 43.6\% |
|  | 6-10 years | 9.0\% | 9.0\% | 82.1\% |
|  | 11-15 years | 7.5\% | 1.9\% | 90.6\% |
|  | 16 or more | 0.0\% | 8.1\% | 91.9\% |
| Supervisory Responsibilities* | Yes | 7.6\% | 10.5\% | 81.9\% |
|  | No | 16.7\% | 42.6\% | 40.7\% |
| Question: How difficult has it been for you to find or keep employment in the manufacturing industry? |  |  |  |  |

Next, all employed respondents were given a list of seventeen barriers and asked how much of a barrier each was to them or people they know in applying for, finding, or keeping employment in manufacturing. Each barrier is discussed in more detail below.

# Perceived Barriers to Finding or Keeping Employment in Manufacturing 

Which of the following do you think are barriers that make it difficult for you or the people you know to apply for, find or keep employment in the manufacturing industry?


Criminal record- A majority of respondents, $88.4 \%$, felt that a criminal record was a barrier to finding or keeping employment in the manufacturing industry. There were no statistically significant differences among groups in this area.

Health issues- Fewer respondents, $84.0 \%$, felt that health issues were a barrier to finding or keeping employment in the manufacturing industry. There were no statistically significant differences among groups in this area.

Disabilities- More than half, 55.1\%, felt that disabilities were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents ages 25 to 34 , those with children in the home, respondents with one to five years in the manufacturing industry, and those with supervisory responsibilities.

Lack of training- Slightly fewer respondents, 52.4\%, felt that lack of training was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents with an annual household income over $\$ 100,000$ and those with one to five years in the manufacturing industry (especially those with one to two years in the industry).


Technology difficulties- Similarly, $52.4 \%$ of respondents felt that difficulties using technology and computers were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents with one to two years in the manufacturing industry and those with children in the home.

Lack of experience- More than one-third, $37.3 \%$, felt that lack of work experience was a barrier to finding or keeping employment in the manufacturing industry. Respondents with one to five years in the manufacturing industry were more likely to feel this is a barrier.

Employment gaps- Nearly one-quarter, 23.6\%, felt that gaps in employment were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents with an annual income over $\$ 75,000$, those with three adults contributing to household income, and respondents with children in the home.

Racial discrimination- One-fifth, 20.4\%, felt that discrimination due to race was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include females, non-white respondents, those with an annual household income over \$75,000, respondents with three adults contributing to household income, those with children in the home, respondents with one to five years in the manufacturing industry (especially those with one to two years in the industry, and those with supervisory responsibilities.

Low pay- More than one-sixth, $18.7 \%$, felt that pay too low to support family was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents with children in the home, those with one to five years in the manufacturing industry (especially those with one to two years in the industry), and respondents with supervisory responsibilities.

Job applications too complex- Fewer respondents, $15.6 \%$, felt that job applications are too complex was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents ages 25 to 34 , those with one to two adults contributing to household income, and respondents with one to ten years in the manufacturing industry.

Gender/sexual orientation discrimination- Slightly fewer respondents, 14.7\%, felt that discrimination due to gender or sexual orientation was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include males and respondents with an annual household income over \$75,000.

Drug testing- Similarly, 14.2\% of respondents felt that drug testing requirements were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include white respondents and those with an annual household income under \$75,000.

Trouble online- More than one-tenth, $12.9 \%$, felt that trouble searching or applying for jobs online was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents with one to five years in the manufacturing industry and those with supervisory responsibilities.

Childcare issues- Similarly, $12.4 \%$ of respondents felt that childcare issues were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include females, respondents with one to two adults contributing to household income, those with one to five

## 2023 Manufacturing Turnover Survey www.CMOResearch.com


years in the manufacturing industry (especially those with one to two years in the industry), and respondents without supervisory responsibilities.

Caregiving responsibilities- More than one-in-ten respondents, $11.6 \%$, felt that caregiving responsibilities were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include respondents with children in the home and those with one to five years in the manufacturing industry.

No diploma- Less than one-tenth, $8.9 \%$, felt that no high school diploma or GED was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include females, respondents with one to two adult contributors to household income and those with supervisory responsibilities.

Job availability- Slightly fewer, 8.0\%, felt that job availability was a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include non-white respondents, those with children in the home, and respondents with supervisory responsibilities.

Transportation issues- A small number, $2.2 \%$, felt that transportation issues were a barrier to finding or keeping employment in the manufacturing industry. Groups more likely to feel this is a barrier include females, respondents with one to two adult contributors to household income, those with a college degree or less education, and respondents with supervisory responsibilities.

Next, respondents were given a list of six challenges and were asked to indicate how much of a challenge each are for manufacturing companies to hire employees. Pay too low was reported as the most extreme challenge with $19.6 \%$ of respondents feeling this way followed by too many hours (15.6\%). Alternatively, more than half of respondents, $52.0 \%$, felt that no training availible was not a challege at all followed by demands of job interferes with home life (40.6\%). Each challenge is discussed in more detail below.


Low pay- Groups more likely to feel that pay too low was an extreme or moderate challenge include females, respondents ages 25 to 34 , those with an annual household income under $\$ 75,000$, respondents with three or more adults contributing to household income, non-married respondents, those with one to five years in the manufacturing industry, and those without supervisory responsibilities.

Too many hours- Groups more likely to feel that too many hours were an extreme or moderate challenge include females, respondents ages 25 to 34 , those with one to two adults contributing to household income, respondents with children in the home, those with one to five years in the manufacturing industry, and those without supervisory responsibilities.

Competitive offers- Groups more likely to feel that competitive offers from different employers was an extreme or moderate challenge include respondents ages 35 and older especially 45 and older), those with an annual household income over $\$ 75,000$, respondents with one to three adults contributing to household income, those with children in the home, and respondents with one to two years or 16 or more years in the manufacturing industry (especially one to two years on the industry).

Advancement opportunities- Groups more likely to feel that few opportunities for advancement was an extreme or moderate challenge include respondents ages 25 to 34 , those with one to two adults contributing to household income, respondents with children in the home, and those with one to ten years in the manufacturing industry (especially those with three to five years in the industry).


No training available- Groups of respondents more likely to feel that no training available was an extreme or moderate challenge include respondents ages 25 to 34 , those with one to two adults contributing to household income, non-married respondents, those with a post graduate degree, and respondents with three to ten years in the manufacturing industry.

Work/Home balance- Groups more likely to feel that demands of job interfere with home life include respondents ages 25 to 34 , those with one to two adults contributing to household income, respondents with children in the home, those with one to ten years in the manufacturing industry (especially those with one to five years in the industry), and respondents without supervisory responsibilities.

Respondents were then asked what types of training or support would be most helpful for someone looking for a job in the manufacturing industry. This was an open-ended question in which respondents could give multiple responses. The top type of training given by nearly one quarter, $23.2 \%$, of all respondents was machinery and equipment. Other types of training included, in order of importance, safety (17.4\%), new technology (16.5\%), soft skills (14.7\%), technical skills (14.3\%), operations (12.9\%), quality assurance ( $12.1 \%$ ). Other types of training receiving less than $10 \%$ of responses from all respondents can be seen in the table below.

| Types of Helpful Training/Support | First <br> Response | First \% | All <br> Responses | All \% |
| :--- | :---: | :---: | :---: | :---: |
| Machinery and equipment | 31 | $13.8 \%$ | 52 | $23.2 \%$ |
| Safety | 22 | $9.8 \%$ | 39 | $17.4 \%$ |
| New technology | 29 | $12.9 \%$ | 37 | $16.5 \%$ |
| Soft skills | 23 | $10.3 \%$ | 33 | $14.7 \%$ |
| Technical skills | 27 | $12.1 \%$ | 32 | $14.3 \%$ |
| Operations | 16 | $7.1 \%$ | 29 | $12.9 \%$ |
| Quality assurance | 9 | $4.0 \%$ | 27 | $12.1 \%$ |
| Team collaboration | 8 | $3.6 \%$ | 20 | $8.9 \%$ |
| Mentorships | 15 | $6.7 \%$ | 19 | $8.5 \%$ |
| Ongoing assistance | 14 | $6.3 \%$ | 15 | $6.7 \%$ |
| Material handling | 12 | $5.4 \%$ | 14 | $6.3 \%$ |
| Leadership | 8 | $3.6 \%$ | 11 | $4.9 \%$ |
| Lean manufacturing | 8 | $3.6 \%$ | 10 | $4.5 \%$ |
| Robotics | 0 | $0.0 \%$ | 5 | $2.2 \%$ |
| Total | $\mathbf{2 2 4}$ | $\mathbf{( n = 2 2 4 )}$ | $\mathbf{3 4 5}$ | $\mathbf{( n = 2 2 4 )}$ |

What types of training or support would be most helpful for someone looking for a job in the manufacturing industry?

## Return to Industry

When asked why they left their job in the manufacturing industry, the top reason given was limited chance of advancement, $27.6 \%$, followed closely by work environment, $27.1 \%$. Other reasons for leaving the manufacturing industry include, in order of importance, low compensation ( $17.3 \%$ ), work-life balance (10.2\%), seeking new opportunity (8.4\%), job stability (7.6\%), dissatisfied with job (6.7\%), underappreciated (6.2\%), and limited benefits (5.8\%).

| Reason for Leaving Last Manufacturing Job |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
|  | First <br> Response | First \% | All <br> Responses | All \% |
| Limited chance of advancement | 45 | $20.0 \%$ | 62 | $27.6 \%$ |
| Work environment | 44 | $19.6 \%$ | 61 | $27.1 \%$ |
| Low compensation | 25 | $11.1 \%$ | 39 | $17.3 \%$ |
| Work-life balance | 19 | $8.4 \%$ | 23 | $10.2 \%$ |
| Seeking new opportunity | 19 | $8.4 \%$ | 19 | $8.4 \%$ |
| Job stability | 15 | $6.7 \%$ | 17 | $7.6 \%$ |
| Dissatisfied with job | 13 | $5.8 \%$ | 15 | $6.7 \%$ |
| Underappreciated | 12 | $5.3 \%$ | 14 | $6.2 \%$ |
| Limited benefits | 6 | $2.7 \%$ | 13 | $5.8 \%$ |
| Proximity | 10 | $4.4 \%$ | 12 | $5.3 \%$ |
| New job with better situation | 9 | $4.0 \%$ | 9 | $4.0 \%$ |
| Lack of safety/cleanliness | 5 | $2.2 \%$ | 6 | $2.7 \%$ |
| Health | 3 | $1.3 \%$ | 4 | $1.8 \%$ |
| Total | $\mathbf{2 2 5}$ | $\mathbf{( n = 2 2 5 )}$ | 294 | $\mathbf{( n = 2 2 5 )}$ |

Why did you leave your last job in the manufacturing industry?

Those who are no longer working in the manufacturing industry were asked to rate the likelihood of returning to the manufacturing industry. Nearly three-quarters, $71 \%$, reported not at all likely to return. Respondents without supervisory responsibilities were more likely to report not at all likely to return to the manufacturing industry. Reasons for not returning to the manufacturing industry include: had a negative work experience (34.3\%), job did not meet expectations ( $34.3 \%$ ), and content at present job (31.4\%).

Likelihood of Returning to Manufacuring Industry
How likely are you to return to the manufacturing industry if the right opportunity presented itself?

|  |  |  |
| :---: | :---: | :---: |
| $\mathbf{0 \%}$ | $\mathbf{2 9 \%}$ | $\mathbf{7 1 \%}$ |
| Very likely | Somewhat likely | Not at all likely |

Reason for Not Returning

|  | N | \% |
| :--- | :---: | :---: |
| Had a negative work experience | 12 | $34.3 \%$ |
| Job did not meet my expectations | 12 | $34.3 \%$ |
| Content at present job | 11 | $31.4 \%$ |
| Total | 35 | $(\mathrm{n}=35)$ |

When asked what, if anything, would motivate you to consider returning to the manufacturing industry, nearly half, $49.0 \%$, reported they were not interested in returning. Nearly two-fifths, $18.4 \%$, reported higher compensation and benefits or a flexible work schedule would motivate them to return to the industry. Nearly one-in-ten, $8.2 \%$, reported a positive work environment would motivate them to return. Other responses receiving only $2.0 \%$ of responses can be found in the table below.

| Motivators to Return | N | $\%$ |
| :--- | :---: | :---: |
| Not interested | 24 | $49.0 \%$ |
| Higher compensation and benefits | 9 | $18.4 \%$ |
| Flexible work schedule | 9 | $18.4 \%$ |
| Positive work environment | 4 | $8.2 \%$ |
| Safety in place | 1 | $2.0 \%$ |
| Work-life balance | 1 | $2.0 \%$ |
| Advancement opportunities | 1 | $2.0 \%$ |
| Total | 49 | (n=49) |

What, if anything, would motivate you to consider RETURNING to the manufacturing industry?

When asked what, if anything, would need to change to consider returning to the manufacturing industry, nearly one-quarter, $23.4 \%$, reported innovation with technology would need to change. Other things respondents reported would need to change to consider returning include changes made in the industry (21.3\%), higher compensation and benefits (17.0\%), positive work environment (14.9\%), advancement opportunities (10.6\%), better work-life balance (8.5\%). A small number, 4.3\%, maintained they were not interested in returning.

| Changes needed to consider returning | N | \% |
| :--- | :---: | :---: |
|  | 11 | $23.4 \%$ |
| Innovation with technology | 10 | $21.3 \%$ |
| Changes made in industry | 8 | $17.0 \%$ |
| Higher compensation and benefits | 7 | $14.9 \%$ |
| Positive work environment | 5 | $10.6 \%$ |
| Advancement opportunities | 4 | $8.5 \%$ |
| Better work-life balance | 2 | $4.3 \%$ |
| Not interested | 47 | $(\mathbf{n}=47)$ |
| Total |  |  |

What, if anything, would need to change for you to consider RETURNING to the manufacturing industry?

## Agreement with Statements

How much do you agree or disagree with each of the following statements?


Most respondents, $93.8 \%$, agree that I am confident that I possess the necessary qualifications to return to the industry with $56.0 \%$ strongly agreeing and $37.8 \%$ agreeing. A small number, $0.8 \%$, disagreed or strongly disagreed with this statement. There were no statistically significant differences among groups in this area.

Similarly, $93.8 \%$ agreed that my skills and experience gained from working in the manufacturing industry are still relevant with $30.7 \%$ strongly agreeing and $63.1 \%$ agreeing. A small number, $0.4 \%$, disagreed with this statement. Respondents with supervisory responsibilities were more likely to agree with this statement.

More than four-fifths, $85.3 \%$, agreed that I have kept up with industry developments since leaving the manufacturing industry with $36.4 \%$ strongly agreeing and $63.1 \%$ agreeing. A small number, $2.6 \%$, disagreed or strongly disagreed with this statement. Groups more likely to agree with this statement include respondents with four or more adult contributors to household income, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

| Agreement with Statements by select demographics (\% agree) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | My skills \& experience gained are still relevant | I am confident I possess necessary qualifications to return | I have kept up with industry developments |
| All Respondents |  | 93.8\% | 93.8\% | 85.3\% |
| Characteristic | Subgroup |  |  |  |
| Gender | Male | 93.5\% | 93.5\% | 84.5\% |
|  | Female | 94.7\% | 94.7\% | 87.7\% |
| Age | 25-34 | 88.9\% | 94.4\% | 79.2\% |
|  | 35-44 | 96.1\% | 93.0\% | 89.1\% |
|  | 45+ | 96.0\% | 96.0\% | 84.0\% |
| Race | White | 94.1\% | 93.6\% | 85.3\% |
|  | Non-white | 90.5\% | 95.2\% | 85.7\% |
| Income | Under \$75,000 | 91.8\% | 93.4\% | 85.2\% |
|  | \$75,000-\$99,999 | 93.3\% | 92.4\% | 83.8\% |
|  | \$100,000 or more | 96.6\% | 96.6\% | 88.1\% |
| Adult Contributors to HH Income | 1-2 | 95.8\% | 93.1\% | 83.3\%* |
|  | 3 | 92.5\% | 92.5\% | 82.5\%* |
|  | 4+ | 93.2\% | 95.9\% | 90.4\%* |
| Marital Status | Married | 94.4\% | 93.8\% | 85.9\% |
|  | Not married | 91.7\% | 93.8\% | 83.3\% |
| Children in Household | Yes | 93.3\% | 93.3\% | 81.9\% |
|  | No | 94.2\% | 94.2\% | 88.3\% |
| Education <br> Attainment | College grad or less | 91.6\% | 93.1\% | 82.4\% |
|  | Post grad | 96.8\% | 94.7\% | 89.4\% |
| Years Worked in Manufacturing | 1-2 years | 89.7\% | 86.2\% | 55.2\%* |
|  | 3-5 years | 84.6\% | 87.2\% | 64.1\%* |
|  | 6-10 years | 94.0\% | 95.5\% | 94.0\%* |
|  | 11-15 years | 100.0\% | 98.1\% | 98.1\%* |
|  | 16 or more | 97.3\% | 97.3\% | 97.3\%* |
| Supervisory Responsibilities | Yes | 95.9\%* | 95.3\% | 93.0\%* |
|  | No | 87.0\%* | 88.9\% | 61.1\%* |
| Question: How much do you agree or disagree with each of the following statements? |  |  |  |  |

Most respondents, $93.8 \%$, reported having the necessary education and training to get a job in the manufacturing industry while $6.2 \%$ reported needing more education or training. Groups more likely to report needing more education or training include respondents ages 25 to 34 , married respondents, and those with one to two years in the manufacturing industry. More than two-thirds, $64.3 \%$, reported improving technical skills was a reason for needing additional training followed by improving soft skills (21.4\%), and progressing in career (14.3\%).

Need Additional Education/Training
In general, do you feel you have the education and training necessary to get a job in the manufacturing industry or would you need more education or training?


| Why Education/Training is Needed | N | $\%$ |
| :--- | :---: | :---: |
| Improve technical skills | 9 | $64.3 \%$ |
| Improve soft skills | 3 | $21.4 \%$ |
| Progress in career | 2 | $14.3 \%$ |
| Total | 14 | $(n=14)$ |

Why do you feel you need additional training?

Only one respondent, $0.4 \%$, reported difficulty in pursuing training in the last 12 months and this was due to a change in their family situation.

Had Difficulties Pursuing Training
Is there anything that has made it difficult for you to pursue addittional training in the last 12


| Difficulties Pursuing Training | N | $\%$ |  |
| :--- | :--- | :---: | :---: |
| Change in family situation | 1 | $100.0 \%$ |  |
| Total | 1 | $(\mathrm{n}=1)$ |  |

What would that be?

Many respondents, $80.9 \%$, reported being willing to participate in training programs or upskilling initiatives to enhance manufacturing-related skills and nearly one-fifth, $19.1 \%$, reported that they are not willing. Groups more likely to be willing to participate in training programs include those with four or more adults contributing to household income, respondents without children in the home, those with six or more years in the manufacturing industry, and respondents with supervisory responsibilities.

## Willing to Participate in Training

Would you be willing to participate in training programs or upskilling initiatives to enhance your manufacturing-related skills?


## Employment Background

| Summary Table: Participant Information |  |  | Valid Responses |
| :---: | :---: | :---: | :---: |
|  |  | \% |  |
| Work situation | Full-time, 30 or more hours a week | 99.6\% | 225 |
|  | Not Employed | 0.4\% |  |
|  | Part-time, less than 30 hours a week | 0.0\% |  |
|  | Retired | 0.0\% |  |
|  | Furloughed or temporarily laid off | 0.0\% |  |
| How long not employed | 1-3 months | 0.0\% | 1 |
|  | 4-6 months | 0.0\% |  |
|  | 7-11 months | 100.0\% |  |
|  | 1-2 years | 0.0\% |  |
|  | 3-5 years | 0.0\% |  |
|  | More than 5 years | 0.0\% |  |
| Industries worked in past year | Manufacturing | 100.0\% | 225 |
|  | Energy | 0.9\% | 2 |
|  | Healthcare | 0.4\% | 1 |
|  | Technology | 0.0\% | 0 |
|  | Financial services | 0.0\% | 0 |
|  | Communications | 0.0\% | 0 |
|  | Retail | 0.0\% | 0 |
|  | Other | 0.0\% | 0 |
|  | None-have not worked in past year | 0.0\% | 0 |
| Current industry | Manufacturing | 78.6\% | 224 |
|  | Technology | 6.3\% |  |
|  | Financial services | 6.3\% |  |
|  | Retail | 4.0\% |  |
|  | Healthcare | 3.1\% |  |
|  | Energy | 1.3\% |  |
|  | Communications | 0.4\% |  |
|  | Other | 0.0\% |  |

Summary Table: Participant Information

|  |  | \% | Valid Responses |
| :---: | :---: | :---: | :---: |
| Years worked in manufacturing | Under a year | 0.0\% | 225 |
|  | 1-2 years | 12.9\% |  |
|  | 3-5 years | 17.3\% |  |
|  | 6-10 years | 29.8\% |  |
|  | 11-15 years | 23.6\% |  |
|  | 16-20 years | 16.4\% |  |
|  | More than 20 years | 0.0\% |  |
| Supervisory Responsibilities | Yes | 76.0\% | 225 |
|  | No | 24.0\% |  |


| Most recent position in manufacturing |  |  |
| :---: | :---: | :---: |
|  | \# of most recent position | \% of most recent position |
| Manager | 29 | 12.9\% |
| Quality Assurance | 23 | 10.2\% |
| Engineer | 22 | 9.8\% |
| Finance | 13 | 5.8\% |
| Supervisor | 12 | 5.3\% |
| Production manager | 10 | 4.4\% |
| Director | 9 | 4.0\% |
| IT | 9 | 4.0\% |
| Quality Assurance Manager | 8 | 3.6\% |
| Sales | 8 | 3.6\% |
| Technician | 8 | 3.6\% |
| HR | 6 | 2.7\% |
| Project management | 6 | 2.7\% |
| Plant Manager | 6 | 2.7\% |
| General Manager | 5 | 2.2\% |
| Assistant Plant Manager | 5 | 2.2\% |
| Accountant | 4 | 1.8\% |
| Production supervisor | 4 | 1.8\% |
| Division manager | 3 | 1.3\% |
| Purchasing | 3 | 1.3\% |
| Team leader | 3 | 1.3\% |
| Coordinator | 3 | 1.3\% |
| VP of Operations | 3 | 1.3\% |
| Assembly supervisor | 2 | 0.9\% |
| Associate | 2 | 0.9\% |
| Floor supervisor | 2 | 0.9\% |
| Analyst | 2 | 0.9\% |
| Floor Manager | 2 | 0.9\% |
| Product development | 2 | 0.9\% |
| Business Development | 1 | 0.4\% |
| Machine operator | 1 | 0.4\% |
| Marketing | 1 | 0.4\% |
| Risk and Compliance | 1 | 0.4\% |
| Shipping | 1 | 0.4\% |
| Warehouse Manager | 1 | 0.4\% |
| Waste Management | 1 | 0.4\% |
| Administration | 1 | 0.4\% |
| Recruitment | 1 | 0.4\% |
| Plant manager | 1 | 0.4\% |
| Chief of Manufacturing | 1 | 0.4\% |
| Total | 225 | $(\mathrm{n}=225$ ) |

## Respondent Demographics

Respondent Age


| Gender | $\mathbf{N}$ | \% |
| :--- | :---: | :---: |
| Male | 168 | $74.7 \%$ |
| Female | 57 | $25.3 \%$ |
| Total |  | $\mathbf{1 0 0 . 0 \%}$ |

Marital Status


Education Attainment

| Age | $\mathbf{N}$ | $\%$ |
| :--- | :---: | :---: |
| $25-34$ | 72 | $32.0 \%$ |
| $35-44$ | 128 | $56.9 \%$ |
| 45 and over | 25 | $11.1 \%$ |
| Total | 225 | $100.0 \%$ |

Respondent Gender


| Marital Status | N | \% |
| :--- | :---: | :---: |
| Married | 177 | $78.7 \%$ |
| Single | 37 | $16.4 \%$ |
| Separated | 8 | $3.6 \%$ |
| Divorced | 2 | $0.9 \%$ |
| Widowed | 1 | $0.4 \%$ |
| Total | 225 | $100.0 \%$ |


| Education | N | \% |
| :--- | :---: | :---: |
| High school graduate | 1 | $0.4 \%$ |
| College graduate | 130 | $57.8 \%$ |
| Post-graduate degree | 94 | $41.8 \%$ |
| Total | 225 | $\mathbf{1 0 0 . 0 \%}$ |

## Respondent Race

| Race | N | $\%$ |
| :--- | :---: | :---: |
| White | 204 | $90.7 \%$ |
| Black/African American | 21 | $9.3 \%$ |
| Total | 225 | $\mathbf{1 0 0 . 0 \%}$ |



Hispanic or Latino


| Hispanic | N | \% |
| :--- | :---: | :---: |
| Yes | 9 | $4.0 \%$ |
| No | 216 | $96.0 \%$ |
| Total | 225 | $\mathbf{1 0 0 . 0 \%}$ |


| English- First language | $\mathbf{N}$ | $\mathbf{\%}$ |
| :--- | :---: | :---: |
| Yes | 225 | $100.0 \%$ |
| No | 0 | $0.0 \%$ |
| Total | $\mathbf{0 . 0 \%}$ | $\mathbf{1 0 0 . 0 \%}$ |

English First Langauge


Enrolled in College


| Enrolled | N | \% |
| :--- | :---: | :---: |
| Yes | 1 | $0.4 \%$ |
| No | 224 | $99.6 \%$ |
| Total | 225 | $100.0 \%$ |

2023 Manufacturing Turnover Survey

| Income | $\mathbf{N}$ | $\%$ |
| :--- | :---: | :---: |
| Under \$25,000 | 1 | $0.4 \%$ |
| $\$ 25,000-\$ 49,999$ | 7 | $3.1 \%$ |
| $\$ 50,000-\$ 74,999$ | 53 | $23.6 \%$ |
| $\$ 75,000-\$ 99,999$ | 105 | $46.7 \%$ |
| $\$ 100,000$ or more | 59 | $26.2 \%$ |
| Total | 225 | $\mathbf{1 0 0 . 0 \%}$ |

Household Income Contributors


## Household Income

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| $\mathbf{0 \%}$ | $\mathbf{3 \%}$ | $\mathbf{2 4 \%}$ |  |  |
|  |  |  | $\mathbf{2 6 \%}$ |  |
| Under | $\$ 25,000$ | $-\$ 50,000$ | $-\$ 75,000$ | $-\$ 100,000$ |
| $\mathbf{\$ 2 5 , 0 0 0}$ | $\$ 49,999$ | $\$ 74,999$ | $\$ 99,999$ | or more |


| Adult Contributors | N | $\%$ |
| :--- | :---: | :---: |
| 1 | 8 | $3.6 \%$ |
| 2 | 64 | $28.4 \%$ |
| 3 | 80 | $35.6 \%$ |
| 4 | 65 | $28.9 \%$ |
| 5 | 8 | $3.6 \%$ |
| Total | 225 | $\mathbf{1 0 0 . 0 \%}$ |

Children in Household


| Household Size | N | $\%$ |
| :--- | :---: | :---: |
| 1 | 2 | $0.9 \%$ |
| 2 | 44 | $19.6 \%$ |
| 3 | 80 | $35.6 \%$ |
| 4 | 80 | $35.6 \%$ |
| 5 | 15 | $6.7 \%$ |
| 6 | 4 | $1.8 \%$ |
| Total | 225 | $\mathbf{1 0 0 . 0 \%}$ |

## Household Size



2023 Manufacturing Turnover Survey www.CMOResearch.com

| County | N | \% |
| :---: | :---: | :---: |
| Allen | 12 | 5.3 |
| Ashland | 5 | 2.2 |
| Champaign | 2 | 0.9 |
| Clark | 8 | 3.6 |
| Clinton | 6 | 2.7 |
| Coshocton | 4 | 1.8 |
| Crawford | 1 | 0.4 |
| Darke | 5 | 2.2 |
| Defiance | 2 | 0.9 |
| Delaware | 17 | 7.6 |
| Erie | 4 | 1.8 |
| Fayette | 1 | 0.4 |
| Franklin | 3 | 1.3 |
| Fulton | 5 | 2.2 |
| Gallia | 2 | 0.9 |
| Greene | 3 | 1.3 |
| Guernsey | 3 | 1.3 |
| Hancock | 3 | 1.3 |
| Henry | 4 | 1.8 |
| Highland | 5 | 2.2 |
| Holmes | 3 | 1.3 |
| Huron | 3 | 1.3 |
| Jackson | 4 | 1.8 |
| Knox | 6 | 2.7 |
| Lawrence | 3 | 1.3 |
| Licking | 9 | 4.0 |
| Logan | 3 | 1.3 |
| Madison | 3 | 1.3 |
| Marion | 11 | 4.9 |
| Miami | 5 | 2.2 |
| Montgomery | 9 | 4.0 |
| Morrow | 4 | 1.8 |
| Muskingum | 5 | 2.2 |
| Ottawa | 1 | 0.4 |
| Paulding | 3 | 1.3 |
| Preble | 3 | 1.3 |
| Putnam | 12 | 5.3 |
| Sandusky | 6 | 2.7 |
| Seneca | 11 | 4.9 |
| Shelby | 3 | 1.3 |
| Union | 5 | 2.2 |
| Wayne | 10 | 4.4 |
| Williams | 2 | 0.9 |
| Wood | 3 | 1.3 |
| Wyandot | 3 | 1.3 |
| Total | 225 | 100\% |

## Length of Time in County



| How long lived in county | $\#$ | $\%$ |
| :--- | :---: | :---: |
| Under a year | 1 | $0.4 \%$ |
| 1 to 5 years | 6 | $2.7 \%$ |
| 6 to 10 years | 48 | $21.3 \%$ |
| 11 to 15 years | 87 | $38.7 \%$ |
| 16 to 20 years | 46 | $20.4 \%$ |
| Over 20 years | 37 | $16.4 \%$ |
|  | Total | N=225 |


| Comfort-Computer | N | $\%$ | Mean |
| :--- | :---: | :---: | :---: |
| 1-Not at all comfortable | 0 | $0.0 \%$ |  |
| 2 | 0 | $0.0 \%$ | 4.60 |
| 3 | 0 | $0.0 \%$ |  |
| 4 | 89 | $39.6 \%$ |  |
| 5-Very comfortable | 136 | $60.4 \%$ |  |
| Total | 225 | $100.0 \%$ |  |

Comfort with Technology

| Comfort-Internet | N | $\%$ | Mean |
| :--- | :---: | :---: | :---: |
| 1-Not at all comfortable | 0 | $0.0 \%$ |  |
| 2 | 0 | $0.0 \%$ | 4.90 |
| 3 | 0 | $0.0 \%$ |  |
| 4 | 22 | 9.8 |  |
| 5-Very comfortable | 203 | $90.2 \%$ |  |
| Total | 225 | $100.0 \%$ |  |



| Comfort-Smartphone | N | $\%$ | Mean |
| :--- | :---: | :---: | :---: |
| 1-Not at all comfortable | 0 | $0.0 \%$ |  |
| 2 | 0 | $0.0 \%$ | 4.96 |
| 3 | 1 | $0.4 \%$ |  |
| 4 | 7 | $3.1 \%$ |  |
| 5-Very comfortable | 217 | $96.4 \%$ |  |
| Total | 225 | $\mathbf{1 0 0 . 0} \%$ |  |

# Research Methodology 


#### Abstract

About CMOR The Center for Marketing \& Opinion Research provides public opinion research services to colleges and universities, hospitals and healthcare organizations, and community-based organizations and government agencies. We collect reliable, valid, and meaningful data for our clients using telephone, web and mail surveys, field, intercept, and key informant interviews, focus group administration, as well as a wide range of consulting services. More than $90 \%$ of our clients have worked with us more than once and more than half of our new clients come from customer referrals.


## CMOR's Mission

CMOR asks the right questions, to the right people, the right way to identify needs, perceptions, and opportunities, which, in turn, allows our clients to strengthen their position in the community by following smart, insightful recommendations that maximize their resources.

## CMOR's Vision

To serve our clients and the community - We make a difference in the community by working with organizations that make a difference. CMOR understands that a "one-size-fits-all" approach to research is typically not in our clients' best interest and that each organization is unique and needs research customized to meet their objectives. We build authentic, long-term partnerships with clients based on quality and mutual values and goals, acting as an extension of our clients' team to make the research process simple and seamless.

## Survey Methodology

CMOR conducted the 2023 Leavers Workforce Survey on behalf of the Greater Ohio Workforce Board. The surveys were conducted between July 11 and July 31, 2023. Two-hundred twenty-five respondents in the state of Ohio participated in the survey. The sample size yields a $6.5 \%$ margin of error at a $95 \%$ confidence level. CMOR collaborated with the Greater Ohio Workforce Board in the development of the survey instrument. Surveys were conducted online utilizing an online research panel.

## Survey Instrument

## SCREENER/PARTICIPANT INFORMATION

1. What state do you live in? (IF NOT OHIO, END)
2. Which of the following industries have you worked in during the past year? (IF MANUFACTURING IS NOT SELECTED, END)
a. Energy
b. Technology
c. Health care
d. Manufacturing
e. Financial services
f. Communications
g. Retail
h. Other
i. None of the above - Have not worked in past year
3. Which of the following best describes your current work situation?
a. I work full-time, 30 or more hours a week
b. I work part-time, less than 30 hours a week
c. Retired
d. Furloughed or temporarily laid off
e. Not employed
i. IF NOT EMPLOYED:
4. How long have you not been employed? (Less than one month, 1-3 months, 4-6 months, 7-11months, 1-2 years, 3-5 years, more than 5 years)
5. Are you currently looking for work?
6. (IF EMPLOYED) Which of the following best describes the industry you work in?
a. Energy
b. Technology
c. Health care
d. Manufacturing
i. IF SELECTED ASK: Other than the job you have now, have you worked for another company in the manufacturing industry in the past year? (IF NO: END SURVEY)
e. Financial services
f. Communications
g. Retail
h. Other

## FIRST IMPRESSIONS OF MANUFACTURING INDUSTRY

5. Which of the following industries do you think is MOST important in terms of creating a strong economy and generating new jobs? (ask for second most important, then third)

- Energy
- Technology
- Health care
- Manufacturing
- Financial services
- Communications
- Retail

6. How much do you agree or disagree with each of the following statements?

- The manufacturing industry provides careers that are both interesting and rewarding
- Jobs in the manufacturing industry are clean and safe
- Manufacturing jobs pay more than jobs in other industries
- Manufacturing jobs are stable and provide job security relative to jobs in other industries
- Jobs in the manufacturing industry are increasingly available and accessible
- Future manufacturing jobs will require a higher level of technical expertise and skills.
- Future manufacturing jobs will require less manual labor
- Future manufacturing jobs will be more innovative and require more problem-solving efforts
- Developing a strong manufacturing base should be a national priority
- The US should further invest in the manufacturing industry
- The school system in my community provides exposure to skills required to pursue a career in manufacturing (science, technology, engineering, and math)
- My local school system encourages students to pursue careers in manufacturing
- There are a lot of job opportunities in the manufacturing industry
- I would encourage my children or other young adults to pursue a manufacturing career
- IF DON'T AGREE: Which of the following are reasons for NOT encouraging children to pursue a manufacturing career?
- Worried about job stability and security
- Not a strong career path
- Doesn't pay enough
- Perception of the industry
- Other: please specify?


## WORKPLACE CULTURE

7. In thinking about the ways you earn money both now and in the future, how important are each of the following ...?
a. A good wage
b. Flexible hours
c. Opportunities for career advancement
d. Meaningful work
e. Paid time off
f. Medical and dental benefits
g. Retirement plan
h. Accessible, affordable childcare
i. Work that is interesting and rewarding
j. Work that is mentally challenging
k. Jobs in the industry are relatively stable and secure
I. Variety in daily activities
m . High demand for employees in the industry
n . Work that is physically demanding (not sitting at a desk)
8. Is there anything else that is very important? What would that be?
9. Thinking about your most recent job IN THE MANUFACTURING industry, how much would you agree or disagree with the following statements?
a. The demands of my job interfered with my ability to fulfill family or home responsibilities
b. My employer provided a safe work environment
c. Employees were appreciated for a job well done
d. I feel I got paid appropriately for the job I did
e. I made enough money to meet my needs
f. I felt valued by my employer
g. The organization I worked for treated me fairly
h. During my workday, I typically felt stressed or burnt out
i. I would recommend my previous employer to others as a good place to work
j. My work environment was supportive of different opinions and styles
k. My opinion counted at work
I. I had a best friend at work
m . My supervisor, or someone at work, cared about me as a person
n . There was a strong culture of teamwork and collaboration
o. The people I worked with were respectful to one another
p. Everyone had access to equal employment opportunities regardless of their differences.
q. Employees were allowed to be themselves at work without fear
r. I had a clear idea of what was expected of me
s. I had the tools and resources I needed to perform my job successfully
t. The job was what I expected it to be

## BARRIERS \& CHALLENGES TO HIRE

10. How difficult has it been for you to find or keep employment in the manufacturing industry? (Very difficult, somewhat difficult, not at all difficult) IF VERY OR SOMEWHAT DIFFICULT: Why?
11. Which of the following do you think are barriers that make it difficult for you or the people you know to apply for, find or keep employment in the manufacturing industry?
a. Criminal record
b. Health issues
c. Disabilities
d. No high school diploma or GED
e. Transportation issues
f. Gaps in employment
g. Pay too low to support family
h. Lack of training
i. Lack of work experience
j. Job availability
k. Difficulties using technology and computers
I. Trouble searching or applying for jobs online
m. Job applications are too complex
n. Childcare issues
o. Caregiving responsibilities
p. Discrimination due to gender or sexual orientation
q. Discrimination due to race or ethnicity
r. Drug testing requirement
s. Other (please specify)
12. How much of a challenge are each of the following for manufacturing companies to hire employees?
a. Pay too low
b. Too many hours
c. Demands of job interferes with home life
d. Few opportunities for advancement
e. No training available
f. Competitive offers from different employers
13. What types of training or support would be most helpful for someone looking for a job in the manufacturing industry?

## RETURN TO INDUSTRY

14. Why did you leave your last job in the manufacturing industry?
15. How likely are you to return to the manufacturing industry if the right opportunity presented itself? Very likely, somewhat likely, or not at all likely? IF NOT AT ALL LIKELY: Why is that?
16. What, if anything, would motivate you to consider RETURNING to the manufacturing industry?
17. How much do you agree or disagree with each of the following statements?

- My skills and experience gained from working in the manufacturing industry are still relevant.
- I am confident that I possess the necessary qualifications to return to the manufacturing industry
- I have kept up with industry developments since leaving the manufacturing industry

18. What, if anything, would need to change for you to consider RETURNING to the manufacturing industry?
19. In general, do you feel you have the education and training necessary to get a job in the manufacturing industry or would you need more education or training? If need more training: Why do you feel you need additional training?
20. Is there anything that has made it difficult for you to pursue additional training in the past 12 months? If Yes: What would that be?
21. Would you be willing to participate in training programs or upskilling initiatives to enhance your manufacturing-related skills?

## DEMOGRAPHICS

22. In what year were you born?
23. What is your race? How would you classify yourself?
24. Are you Latino or of Hispanic origin?
25. Is English your first language? IF NO: What is your first language?
26. Which of the ranges below best describes the total yearly income for your family before taxes?
27. How many adults, OVER 18, contribute to your household income? (repeat for people UNDER 18)
28. What is your present marital status...Single-never married, divorced, separated, widowed, or married?
29. Including yourself, how many people ages 18 and over live in your household?
30. Are there any children under the age of 18 residing in your home?
31. What is the highest grade of school or year of college you have completed?
32. Are you currently enrolled at a college or university to obtain a degree or certificate or to obtain job training?
33. Overall, on a scale in which 1 is 'Not at all comfortable' and 5 is 'very comfortable', how comfortable are you using the following: A computer; The internet; A smartphone
34. What county do you live in?
35. How long have you lived in XXX County? Under a year, 1 to 2,3 to $5,6-10,11$ to 15,16 to 20 , over 20 years.
36. What is your zip code?
37. How many years have you worked in the manufacturing industry? (Under a year, 1-2 years, 3-5, 6-10, 11-$15,16-20$, over 20 years)
38. What was the last/current position you held within the manufacturing industry?
39. Have you held any other job positions within the manufacturing industry? IF YES: Which positions have you held?
40. Have you had any supervisory responsibilities in the manufacturing industry?
41. Do you describe yourself as a man, a woman, or in some other way?
